Shock Dyno V1.1C for Windows

User's Manual

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The Shock Dyno makes calculations based on equations and data found in various published and heretofore reliable documents. The program is designed for use by skilled professionals experienced with engines and Tests. The following processes are hazardous, particularly if done by an unskilled or inexperienced user:

- Obtaining data to input to the program
- Interpreting the program's results

Before making measurements of or modifications to any Test, engine or driving situation, DO NOT FAIL TO:

- Regard the safety consequences
- Consult with a skilled and cautious professional
- Read the entire user's manual
- Obey all federal, state & local laws
- Respect the rights and safety of others

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Chapter 1 Introduction

1.1 Overview of Features

The Shock Dyno v1.1 program by Performance Trends, Inc is hardware, electronics and software to test shock absorbers, either on Performance Trends' Shock Dyno or on a user's existing shock dyno. The program offers options to record, calculate, save, graph, organize, retrieve, report and analyze shock velocity and force test data. The Shock Dyno v1.1 is a unique program which will save test time and improve the analysis of shock test data.

Features:

- Capability to tailor the program to work with Performance Trends' Shock Dyno or most any other shock dyno.
- User friendly, Windows interface, compatible with Windows 98, Me, XP, 2000 and NT, Vista, Win 7.
- Can print results using most any Windows compatible printer, many times in color.
- Save nearly unlimited number of tests for recall, comparison and analysis in the future.
- Allows several reporting and graphing options for analysis.
- Customize printed reports and graphs. You can include comments for each Shock graphed.
- Write ASCII files for importing data into other computer programs.
- Filter (find) past tests based on certain criteria, like Force at Seated or Open Heights, certain Customer name, etc like a data base program.
- "History Log", keeps a running log of tests you have recently started new, run, graphed or reported.

Please read Sections 1.2 "Before You Start" and 1.3 "A Word of Caution" before you turn on the computer. Then install the program following the guidelines in 1.4 "Getting Started" and try running it following section 1.5 "Example to Get You Going". When you feel a little familiar with the program, take time to read this entire manual. It will show you all the things you can do with this powerful tool.

IMPORTANT: Check Appendix 3, page 71, New Features in v1.1 C for the most recent changes.

1.2 Before You Start

What you will need:

- Most any Windows computer
- 32 Meg of RAM.
- Approximately 40 Megabyte of disk space. (More is required for storing large #s of tests.)
- Windows XP, Vista, Win 7, Win 8, Win 10.

Many terms used by the Shock Dyno and this user's manual are similar to terms used by other publications, i.e. Velocity, Force, etc. However, these terms may have different definitions. Therefore, read Chapter 2 to see what these terms mean to the Shock Dyno.

Occasionally it will be necessary to identify "typos" in the manual, known "bugs" and their "fixes", etc. which were not known at the time of publication. These will be identified in a file called README.DOC in the Shock Dyno directory or "V-Shock" folder. To read this file, click on Help at top of Main Screen and then click on Display Readme.doc file.

Unlocking Program:

The Shock Dyno has some minor copy protection. This ensures the legitimate users do not have to cover the costs for unauthorized distribution of the program. See Section 1.4 on unlocking the program.

1.3 A Word of Caution

First, before switching from your current method of recording Shock Data (either hand recording or via some other type of electronics) to the Performance Trends Shock Dyno, you should be very familiar with the Shock Dyno v1.1 program and your computer in general. See the precautions in Section 2.0 and Example 4.1.

Testing shocks requires you to mechanically compress and rebound a shock via a motor. Depending on your situation, the motor may start when you are not expecting it. Always keep hands and fingers clear of the dyno unless the motor power is OFF. Be sure to observe all safety warnings and use proper safety equipment like guards and safety goggles.

Please also read the Warranty and Warning at the beginning of this manual and on the diskette envelope.

1.4 Getting Started (Installation)

You must install the Shock Dyno from the distribution CD to a hard drive before it will run. To do this, simply install the CD in your CDRom drive and the Performance Trends Installation Wizard should automatically start, allowing you to install the Shock Dyno and demos of any of our other products.

If the CD does not auto-run, then click on Start, then Run, then Browse and find your CD drive. Then look for SETUP.EXE on the CD and run it to run the Installation Wizard. If you want to bypass the Wizard, go into the Programs folder on the CD and run the **Shock Dyno v1.1 Installer.exe** file.



Entering Registered Owner's Name:

The first time you run the Shock Dyno, you will be asked to enter your name as the Registered Owner. During this first session, you can modify it until you are satisfied. Once you accept the name, the computer will generate a Registered Code # based on the name. (If you purchased the program directly from Performance Trends, you probably were sent a suggested Reg Name as described in the "Unlocking Program" section below.) To be eligible for Tech Help, you will need both your registered name and code #. The name you enter should be very similar to the name under which you purchased the program.

Click on "Reg To:" at the top of the Main Screen to review your name and code #.

Unlocking Program:

The Shock Dyno has some minor copy protection. This ensures the legitimate users do not have to cover the costs for unauthorized distribution of the program.

When you first receive the program, it is in demo mode. *Most all features work in Demo mode except the ability to record data via the electronics.* This demo mode is useful as a Shock Dyno file "viewer". Should your customers want to make reports or graphs of results you have created, they can just obtain a demo copy (from CD or website) and use it to do their own analysis of files you have created. They can do everything you can do except record new data.

If you purchased the program directly from Performance Trends, you probably were sent a suggested Reg Name and the resulting Reg Code # you should get from that Reg Name. The Reg Name is case sensitive, which means it matters which letters you capitalize. You would have also been sent the unlock code that will unlock the program for that name.

If you purchased from the internet, or are having problems unlocking your program, you can call Performance Trends you're your unlock code. Before you call Performance Trends, you should get your Registered Name and Registered Code number. These are available by clicking on File in the upper left hand corner of the Main Screen, then clicking on Unlocking Program. A screen will appear as shown in Figure 1.2.

Performance Trends will provide you an unlocking code number. Type in the unlocking code number and click on OK. If you typed in the number correctly, you will be given a message that the program is permanently unlocked.

If you want to run the program on another computer, you must use the same Registered Name (it is case sensitive, which means it matters which letters you capitalize) and it will then generate the same Registered Code. Then the same Unlocking Code will unlock it.

Figure 1.2 Menu to Unlock Program Options		
	Enter Working Code	
	Your Reg Name is: Hendricks Motorsports OK Your Reg Code is: 101525	
	Enter the Working Code given by Performance Trends.	
	Be sure to tell Performance Trends this is the 'Valve' Spring Tester.	

1.5 Example to Get You Going

To start the Shock Dyno, click on the Shock Dyno desktop icon. (An alternate method is to click on Start, then Programs, then Performance Trends, and then Shock Dyno.) During startup of the program, you will be given some introductory tips.

One of these "Tips" will ask if the "last test you were running should be loaded". If you have just received the program, this test

will be an example test which was loaded at the factory. If you have run the Shock Dyno before, this will be the last test you were working with. If you are just learning the program, it is recommended you answer yes to this question so you have some example data to work with to understand how the program works.

After these brief introduction screens and questions, you will be left at the Main Screen shown below:

Figure 1.3 Introductory Question	
💯 Load Last Test ?	\times
Do you want to load the test which you were running when you last shut do the program ?	wn
<u>Yes</u> <u>N</u> o	



From this Main Screen, you can:

- Choose to review your options by clicking on the menu items at the top of the screen.
- Open or save a file of test results and specs by clicking on File in the upper left corner, and then the Open or Save commands.
- Add, edit or review test comments for the file you are currently working with.
- Graph or report the test for the file you are currently working with.
- Select if you want to analyze results at either various amounts of Shock height, or Shock compression from Seated Height (more like the Shock will be used in the engine).
- Change the Preferences options to somewhat customize the program for your needs.
- Get HELP to explain these options by clicking on Help.
- Quit the program by clicking on File, then Exit.

All these options are explained in detail in Chapters 2 and 3.

Figure 1.5 Graph Options Menu			
Select this Type by clicking here			
Graph Options			
Graph Specs			
Data Type Force vs Velocity Smooth 💌			
Graph Raw Data No 💌			
Notes: Select the options you want for this graph.			
Make Graph Help Cancel Print			

In the Main Screen's blue title bar you will notice the name of the current test is contained in square brackets [] (if you did load in an old Shock Test at program startup or opened a file by clicking on File, then Open). The program has some examples of tests saved in the Test Libraries' Example folder right from the factory.

To get started, let's try a couple of Menu commands. Click on the Graph menu command to open up the graph options menu shown in Figure 1.5. That Graph Type shown in Figure 1.5 is for Force vs Velocity Smooth. If this is not the graph type you see on your computer screen, click on the down arrow to select "Force vs Velocity Smooth".

Click on the Make Graph button to produce the graph shown in Figure 1.6. At the graph screen you have several other options available for changing the graph. These options are available by clicking on the commands in the menu bar or on the buttons at the top of the screen, including the Help command. The Help command at this screen (and most screens) provides a good background on what the various options are. For now, just click on Back at the upper left to return to the Main Screen.



A Test File is made up of the Shock Data (force recorded at various positions at particular times) and other data like Temperature, Comments, time and date, etc. This is explained in Section 3.6 "Data Libraries".

Many of the input specifications you see in the various menus may not be familiar to you. For a brief definition of the inputs, simply click on the specification name. The definition will appear in the Help frame with a page # in this manual for more info.

Once you feel comfortable changing specifications in the various menus and making various performance calculations, read Section 3.6 of this manual called Data Libraries to learn how to save a set of data or component specifications or recall information which has been previously saved. Then you will know all the basic commands to operate the program. For a more in-depth knowledge of using these commands and an explanation of the results, read this entire manual.

IMPORTANT: Check Appendix 3, page 71, New Features in v1.1 C for the most recent changes.

Chapter 2 Definitions 2.0 Basic Program Operation:

Whenever you start the Shock Dyno, you are brought to a Main Screen which will look like either Figure 2.1 or 2.3. If you have

Figure 2.1 Main Screen before Opening a Test File

not yet selected a test to work with and have not started a new test, the Main Screen is mostly blank, like Figure 2.1.

If you want to Open a previously saved test, you can click on File in the upper left corner, then click on Open (from all saved tests). You will get a screen as shown in Figure 2.2 where you are presented with a list of saved tests in the Test Library. Some tests are examples provided by Performance Trends. As you run tests yourself and save the results, you will add many more tests to the library. Valve Spring Tester v1.1 Performance Trends []
File QuickCheck(F4) Graph Report Test Options Settings Help Record(F5) Reg To: unregistered copy
Click on 'File' in the upper left corner, then select 'New' to start a new test, or one of the 'Open' options to open a previous test.
Note: If starting a New Test, it is usually best to first Open a previous test which is simular to the New Test you will be running (similar head specs, similar test lifts, similar data to record, etc.) This previous test will then be the 'pattern' or 'template' for the New Test and will save you from having to type in many specs to describe this New Test. This also ensures consistency between your tests and reduces the possibility of errors.
Click on File, then Open (from all saved tests) to open a previously saved test file. You can also open an Example Test file provided with the program. You will obtain a screen as shown in Figure 2.2.

These saved files are useful for making comparisons in the future, and can be used as test patterns (or templates) for new tests (saving you considerable time by not having to type in specs which match a past test).

Figure 2.2 shows that the Test Library is divided into sections (called Folders in Figure 2.2) to help organize a large number of tests. For example, all Shock tests for the company ABC Engines could be saved under a section name of "ABC-Chassis". This will save considerable time and confusion when trying to locate a particular test in the future. To look in different sections, click on the Folder name from the list shown at the lower right of Figure 2.2. The list of tests will then be updated for that Folder. To pick a test, simply click on it from the list of tests, then click on the Open button. (For those familiar with computers, Folders are the folders in the ShockData folder. The Name "Folder" can be changed to something else, like "Customer" or "Shock Mfg".)



(Folder) from which to display a list of Test Files.



If you *are* working with particular test, the data will be presented as shown in Figure 2.3. Notice in Figure 2.3 that a current test name is listed at the top in square brackets []. This is the file of Shock specs, Shock Data, etc which are currently saved in the Shock Data Library, and are the data and specs you are currently working with. If you change the Shock Data or specs, make a graph or report, it is for this test file.

2.1 Main Screen (Test Data)

The Main Screen is shown in Figure 2.6. The screen shows you a summary of the Shock force at various velocities, plus some summary data. The Main Screen is made up of 5 basic sections as shown in Figure 2.6. These are discussed in the next 5 sections. The rest of this section gives an overview of how a Shock Test is organized.



2.1.2 Test Results

Stroke

This is the stroke determined from the test cycles, based on the highest and lowest average length measured by the length sensor.

RPM

This is determined by the number of strokes measured during the test time.

Test Cycles

This is determined by the number of strokes measured during the test time.

Time/Date

This is time and date of the test. This can be changed by clicking on the Time/Date box.

Temp

This is the average temperature (and range shown as +/-) of the temp sensor if any. Plus Version only.

Compression

This is the force at the highest velocity in the Compression direction.

Rebound

This is the force at the highest velocity in the Rebound direction.

These calculated results are the same results that can be displayed in different Graph or Report types. They are shown here on the main screen as a summary of this Shock's calculated results.

Operator Jack		
New Operator		
Enter a Ne	w Operator No 💌	
New Opera	ator	
Name (set Er enter a new I Operator to * saved to the on 'Use Oper	ther to pick an existing Operator nter a New Operator to 'No') or to Operator Name (set Enter a New Yes'). A New Operator name is list of Operator Names if you click rator' button a the bottom if 'Enter a or' is set to Yes'.	

Figure 2.7 Operator Name Menu

lack

×

Operator

New Operator

Test Operator

This is the name of the operator who ran the test. Click on this item for the menu of Figure 2.7 to be displayed, where you can type in a new operator name, or choose from one you have previously entered. It is always recommended you first check the list of existing operators, so you do not end up with several names for the same operator. For example, Bob, Bobby and Robert may all be for the same guy. When you go to look for tests run by Bobby in the future, the search (Filter option) will not show up the tests run by Bob or Robert.

To pick an existing operator name, pick No for Enter a New Operator, then pick from the Operator list. To enter an New Operator name, pick Yes for Enter a New Operator, then type in a New Operator name, which will be added to the list of operator names.

Test Comments

Test comments are for making most any notes about the test, unusual observations, customer requirements, etc. In the Plus version, you can search the Comments for various words. For example, you could search for all the tests which had the word "Bilstein" or "gas filled" in the Test Comments.

Help

The help frame will describe what ever portion of the screen the mouse has passed over or clicked on. For example, click on a location in the Test Data grid, and a description of what data can be entered in that particular column is given.

2.1.3 Summary Graph

The summary graph shows Shock Force vs Velocity (Figure 2.6). This is an excellent way to show a "snap shot" of this shock's performance.

The Preference menu also lets you to select to either graph Graph as +/- Velocity = Yes or Graph as +/- Velocity = No. See Figure 2.8. Compression is shown as a positive force and Rebound is shown as a negative force. Depending on your Preference setting here, Rebound can be shown as a negative velocity or a positive velocity.

If you click on the Summary Graph, the Graph Options menu pops up to provide many more graphing options for the more detailed Graph screen.



2.1.4 Test Data Grid

These option buttons control a very important aspect as to how the program presents and analyzes data for calculated results, graphs and reports.

Velocity	This is the Shock velocity as determined how the shock's length is changing during the cycle. Typically, compression velocity is positive and rebound velocity is negative. See Figure 2.8 to see how newer versions of the software has changed this definition.	
Force	This is the force measured at the corresponding velocity. Typically, compression force is positive and rebound force is negative.	

Point	The point column simply numbers the rows of data
-------	--

2.1.5 Main Screen Commands

The next section discusses some of the commands available at the top of the Main Screen. Most will not be discussed here in detail, as they are discussed in other sections of this manual.

File (see Figure 2.12 for File Options)

New (start new test)

Click on File, then New to start a new test. This process will "walk you through" some critical steps to start with a blank Test Data grid, or to keep certain data from the previous test. Keeping data can save you considerable time since you don't have to type in information which may be the same as the current test. The New Test command is discussed in full detail in Section 2.6.

Open (from all saved tests)

This option presents the Open Test File menu discussed in Section 3.6, Data Libraries. From there you have several options to open a previously saved test file from any place in the Test Library, or from most any place on the computer, including the floppy disk drive.

Open (from History Log)

This option presents the History Log, a chronological list of test files you have been working with as discussed in Section 3.8. From there you can review a summary of the last 25 to 100 tests, and pick one to open. This method can make it easier to find a file you have just worked with lately, say in the last couple of weeks.

Save

Select Save if you want to save the current test and any recent changes *to the same name* as you are currently working with. This is the file name shown in square bracket [] at the top of the Main Screen.

Save As

Select Save As if you want to save the current test and any recent changes *to a new name or new folder*. You will be presented with the menu discussed in Section 3.6 where you can change the test name, change the folder you are saving it to, or add a new folder name.

Open from CD/Zip Drive

This command provides a simple 1 click command to open a standard Windows "File Open" menu displaying the contents of the disk in an external drive (floppy, CD, zip drive, memory stick, etc.). This provides a convenient method for copying files from one computer to another.

Save to CD/Zip Drive

This command provides a simple 1 click command to save the current test file to the disk in an external drive (floppy, CD, zip drive, memory stick, etc.) to the same name as is currently being used. This provides a convenient method for copying files from one computer to another.

Print Main Screen Print Blank Worksheet Windows Printer Setup

The Print Main Screen and Print Blank Worksheet commands simply give you instructions how to do each. These commands were placed under File as many users will look under File to find these print options. The Windows Printer Setup lets you change your Windows default printer, paper orientation, etc for printing reports or graphs in other areas of the program.

Unlocking Program:

The Shock Dyno has some minor copy protection. This ensures the legitimate users do not have to cover the costs for unauthorized distribution of the program. See Section 1.4 for details.

Graph

The Graph command lets you graph several different types of data from the current test, either by itself or with data from other tests for comparisons. The Graph options are discussed in detail is Section 3.4, page 55.

Report

The Report command lets you create reports of several different types of data from the current test, either by itself or with data from other tests for comparisons. The Report options are discussed in detail is Section 3.1, page 49.

Test Options (not yet activated)

The Test Options command opens up the Test Options menu. There you tell the program critical Shock specs, like.... Test Options are discussed in detail in Section 2.3, page 23.

Settings

The Settings menu opens up 2 critical Menu commands, Tester Calibration and Preferences. These are described in the following paragraphs.

Tester Calibration

The Tester Calibration command opens up the Tester Calibration Specs menu, where you can describe the Shock tester you are using.

The specs in the Tester Calibration menu are critical for accurate results. Be sure to read and understand the Tester Calibration Specs as discussed in detail in Section 2.4, page 41.

Preferences

Preferences let you customize the program for your needs and for your computer and printer. See Section 2.2, page 21.

Help

Click on Help for several options to help describe your options at the Main Screen, and for other information to help you understand how this program works.

IMPORTANT: Check Appendix 3, page 71, New Features in v1.1 C for the most recent changes.

2.2 Preferences

Click on the Preferences item in the menu bar at the top of the Main Screen to bring up the Preferences menu shown in Figure 2.12. Here you can adjust some program items to personalize the program for your needs. Preferences may also save time by eliminating steps you don't require.

General Operation Tab

Graph as +/- Velocity

Set this to Yes to show both + and - velocity on the main screen (compression as + and rebound as -). Set to No to see both the compression and rebound force graphed vs just a positive velocity. This is more typical of shock dyno graphs. NOTE: In v1.1B and 1.1C software, compression is now - and rebound is now +.

Tests Kept in History Log

Pick the number of tests which you want the History Log to hold, from 25 to 100.

Main Screen Graph Lines

This option lets you choose the line thickness of the summary graph of force vs Shock height for all the Shocks on the Main Screen.

Remember Size of Tester Screen

Set this to Yes to allow you to enlarge the program's Electronics screen showing Tester Results when you test a Shock. Then when you close and return to this screen, it should be at the same size you previouisly adjusted it to. If the Electronics Recording screen becomes corrupted, you may need to set this to No to fix the problem.

Recording Time, sec

Set this to the approximate amount of time you want the shock dyno to run while recording data. The longer the time, typically the more accurate the data. You can also press the F2 key during a test to cut it short of this time.

If you have a retro fit kit, this setting only has an effect if you also have the Plus version with a motor control relay

Figure 2.12 Preferences Menu		
🖻 Preferences 🛛 🔀		
Printing / Graphing File Options		
General Operation Operations, cont OK		
Graph as +/- Velocity No # Tests Kept in History Log 25 Main Screen Graph Lines Thin		
Restart Showing Help Tips		
Remember Size of Tester Screen Yes - Help		
Recording Time, sec 5.0 sec Set Graph Colors		

Operations, cont Tab

Slow Down Data Readings

On newer, very fast computers, you may have to slow down the data readings for proper operation. The program may also warn you of this, to change this setting.

Warn About Slowing Down Readings

Sometimes your system may work fine with a faster Slow Down Data Readings setting than the program thinks is appropriate. Set this preference to No to avoid a nagging message.

Units

Choose either English or Metric Units.

Shock Dyno Controls Motor

For the Performance Trends Shock Dyno, and for retrofit kits with the Plus version of the software and a motor control relay option, set this to On/Off Only.

For retrofit kits without the Plus version of the software or a motor control relay option, set this to No.

Shock Dyno Agreement Warning Limit

As the shock goes through it's testing cycle, it is put through the same velocity in both an accelerating mode and decelerating mode. In a perfect world, the force recorded would be the same. However, in the real world it is not. See Figure 2.12A, showing the force going through the entire cycle. (Note: Only the Plus version allows for this graph.)

The arrows show a portion of the cycle where the agreement is not as good as other parts. Having very large disagreement can be an indication of a poor test or bad data. If you want messages about these differences to be told to you for each test, you will specify a low limit. If you know from your experience that the differences are normal, you may not want the "nagging" messages and you may increase this limit setting.



Files Options Tab

Program Title Comments

Enter most any text here for the First and Second lines. These 2 lines will appear at the top of printouts and printed graphs. This is a good place for your business name or your personal name. You can change these entries as often as you wish.

Use Alternate Location for Files

Some users (typically those on a network) may need to store their data files in a location other that in the Shock-V folder (the folder containing the actual Shock Dyno program). For example, you may want to put the files on the E drive so other computers can access them. If so, choose Yes and then the spec Path to Files will be enabled.

In most all situations (except for network users) it is STRONGLY recommended you keep this marked No.

It is also STRONGLY recommended that if you do choose Yes, that you do NOT keep changing this back and forth from No to Yes. This will produce possible errors when saving or opening files. This will be due mostly to saving them in one location and then looking for them in another location.



Path to Files

If you set the previously described Use Alternate Location for Files spec to Yes, this spec becomes enabled. Enter the full path to the new location for the Shock Dyno data files. For example, if you want to store the files on the E drive, enter the path:

E:\Shock Data

Either before you make this change in the Preferences menu, or immediately after that change, you must copy all Shock Dyno data folders (directories) and data files to the new location. These folders include:

Shock Test Library (the ShockData folder and all subfolders) Test Options Library (Test Options folder)

Assuming you used the path E:\Shock Data, you must copy the ShockData and Test Options folders (and their contents, the data files) to the Shock Data folder on the E drive. See Figure 2.13.

You must copy both folders listed above and their contents (files) to the new location to avoid errors.

It is also STRONGLY recommended that you do NOT keep changing the path. Once you set it, do NOT change it. Constantly changing it will produce possible errors when saving or opening files. This will be due mostly to saving them in one location and then looking for them in another location.

If this process seems complicated or you are not familiar with Windows copy commands or folders, DO NOT use this option. Keep the spec Use Alternate Location for Data Files set to No.

Default External Disk Drive

Choose the letter of the floppy disk drive on your computer, usually A for a floppy disk, but a letter of D or higher for a CD drive, memory stick, or zip drive. This is the disk drive which will be first opened when using the Save to CD/Zip Drive or Open from CD/Zip Drive File commands at the Main Screen.

Test Folder Name in Program

The Shock Dyno Analyzer saves tests under different folders (directories) under the main folder ShockData. Some users may prefer to have the 'Folder' be called 'EngFamily' or 'Customer', depending how they choose to organize their tests. Your entry here of most any text is what the program will use to call the different folders where test files are stored.

Printing/Graphing Tab

Printer Fonts

Choose which basic type of font to use for printouts. You may not get your choice if your printer does not support that particular font.

Printed Graph Width, % of Page

Due to the endless combinations of computers, Windows setups and printers, some printed graphs may not fill the page, some may extend off the page. This option lets you expand (% greater than 100) or shrink (% less than 100) the printed graph to better fit the page.

Graph Dot Matrix Printer Adjustment

Choose Yes if you are getting breaks in the border around printed graphs (usually happens with dot matrix printers).

Company Logo Graphics File for Printouts Use Logo File

Choose Yes and you can browse your computer to pick a graphics file (.jpg file) to be included on your printouts. See Fig 2.13A.

Figure s.13A Printing Company Logo (graphics file) on Graphs and Reports (Plus Version Only)



Command Buttons on Right Side of Screen

Click on OK to keep your changes.

Click on Cancel to abandon (not keep) your changes.

Click on Help to bring up help describing these Preferences.

Click on Turn On Restart Showing Help Tips to start showing the pop up tips for critical parts of the program operation like when the program was first installed. These Tips usually appear only once each time you run the program, unless you click on the "Don't Show This Again" box in the lower left corner of the tip. See Figure 2.8a.

Click on Stop Showing Help Tips to stop showing the pop up tips for critical parts of the program operation like when the program was first installed. This is not recommended unless you are very familiar with the program.

Click on Set Graph Colors to bring up the screen below, Figure 2.8b, where you can customize graph colors.

Figure 2.8b Screen for Customizing Graph Line Colors			
🖷 User Specified Graph Colors 🛛 🔀			
General Color Choices			
Use User Specified Colors Yes 💌			
Background Color White	8 9 10 11 12 13 14		
Color Codes for Individual Graph Lines			
Line 1 9 V Line 13 8 V	Line 25 6 V Line 37 5 V		
Line 2 10 V Line 14 9 V	Line 26 8 💌 Line 38 6 💌		
Line 3 11 V Line 15 10 V	Line 27 9 V Line 39 8 V		
Line 4 12 V Line 16 11 V	· Line 28 10 ▼ Line 40 9 ▼		
Line 5 13 V Line 17 12 V	Line 29 11 V Line 41 10 V		
Line 6 14 V Line 18 13 V	Line 30 12 V Line 42 11 V		
Line 7 1 V Line 19 14 V	Line 31 13 V Line 43 12 V		
Line 8 2 V Line 20 1 V	Line 32 14 V Line 44 13 V		
Line 9 3 V Line 21 2 V	Line 33 1 💌 Line 45 14 💌		
Line 10 4 V Line 22 3 V	Line 34 2 V Line 46 1 V		
Line 11 5 V Line 23 4 V	Line 35 3 V Line 47 2 V		
Line 12 6 V Line 24 5 V	Line 36 4 V Line 48 3 V		
OK Cancel Help Load Default Colors			

IMPORTANT: Check Appendix 3, page 71, New Features in v1.1 C for the most recent changes.

2.3 Test Options (see Appendix 3)

This menu is only available in the Plus version 1.1 C, and contains several critical specs which determine:

- 1. How the Shock is analyzed
- 2. How many Shocks are to be measured and how they are numbered.
- 3. General info like customer name and comments describing these test setup specs.

As you click on each input spec or input name, a brief description is given in the "Help" box in the lower left corner. These help descriptions give very useful information to understanding how these inputs work.

See Appendix 3 for full details on this feature.

Test Setup			Spring Numbering	
Step Increment	.050''	•	Number of Cylinders to Test	8 💌
Open Height Calc from Tappet Lift			Number of Intake Valves	1 💌
Intake Matches Exhaust No 💌		Number of Exhaust Valves	1 💌	
	Intake	Exhaust	Starting #	1 🔻
Retainer Thickness, in.	.1	.1	Step Size	1 🔻
Seated Height, in.	1.74	1.74	Limit Checks Intake	Exhaust
Open Height, in.	1.204	1.197	Type High Low	High Lo w
Max Lobe Lift, in	.376	.382	Rate 250 240	250 240
Actual Valve Lash, in	.028	.03	None 💌 📃	
Rocker Arm Ratio	1.5	1.5	None 💌	
Gross Valve Lift, in	.536	.543	Customer	
Find Ht at This Force			Customer Johnson	
Help Type in a name for the customer or owner of these springs, or click on the down arrow key to pick from a list of customers you have already entered. For advanced users: These names are contained in a file called 'Customer.pti' and can be editted with a text editor program.			Comments/Description Example of a test configuration file	*

2.4 Shock Tester Calibration Specs

The Shock Tester Calibration Specs describe the tester you are using and calibration specs for converting electrical signals into Shock force and height. These specs are critical for accurate data, therefore be sure these specs are correct for each test.

Master Tester Specs

A critical concept for Tester Calibration Specs is the idea of the Master Tester Calibration Specs. When you run a test, you are using a particular tester, with certain Tester Calibration Specs. When you save the test, the program saves a copy of the Tester Calibration Specs with the test. Let's call this test "April 12" and assume it was run on April 12th.

Let's say several months later that you recalibrate your tester. Your current tester specs do not match the specs for "April 12". If you open "April 12", the program installs the tester specs which you used on April 12th when you ran the test.

If you go into the Tester Calibration Specs menu, you will likely get a message shown in Figure 2.16, saying that the Tester Calibration Specs for April 12 do not match your *Master*



Tester Calibration, the specs for your current tester. You may ask "What are Master Tester Calibration Specs?"

The program keeps track of any changes to Tester Calibration Specs, asking you if these changes should only apply to the Tester Calibration Specs for a particular test, or if these changes represent your actual tester *right now*, the Master Tester Calibration specs. Whenever, you start a *new* test, either based on a previous test or starting completely blank, the Master Tester Calibration Specs are used. Whenever you open an old test file, the tester calibration specs used for that particular test are used.

Since each complete test you run keeps a set of Tester Calibration Specs, you can easily see what calibration specs were being used at most any time in the past. Simply open an older test, click on Settings, then Tester Calibration to view these specs. If you want to return your tester's calibration to these previous specs, simply click on File, than Save as Master Tester Calibration specs. Now all new tests you run will use these calibration specs.

Changing calibration specs will not affect data which has already been recorded, just new data.

Sensor Specs

If you purchased a complete Shock Dyno system from Performance Trends, you probably got a calibration sheet with it. Then you can type in these numbers on this screen for an accurate calibration.

Length Sensor Offset

This is the offset in the calibration curve for the Shock Length Sensor. In a calibration curve of 'Compression=A*Volts+B', the Offset is the 'B'. Click on the 'Calibrate' button to calibrate sensor through the electronics. See Figure 2.17

Factor

The factor in the calibration curve for the Shock Length Sensor. In a calibration curve of 'Pres=A*Volts+B', the Factor is the 'A'. Click on the 'Calibrate' button to calibrate sensor through the electronics. See Figure 2.17

Comment

Some comment to describe the calibration of the Shock Length Sensor. Click on the 'Load Date' button to load the current Time and Date as the comment.

Force Sensor Offset

The offset in the calibration curve for the Force Sensor. In a calibration curve of 'Pres=A*Volts+B', the Offset is the 'B'. Click on the 'Calibrate' button to calibrate sensor through the electronics. See Figure 2.17





Factor

The factor in the calibration curve for the Force Sensor. In a calibration curve of 'Pres=A*Volts+B', the Factor is the 'A'. Click on the 'Calibrate' button to calibrate sensor through the electronics. See Figure 2.17

Comment

Some comment to describe the calibration of the Force Sensor. Click on the 'Load Date' button to load the current Time and Date as the comment. p 161

Auxillary Sensor #1 Offset

This is the offset in the calibration curve for the Auxillary Sensor #1, typically a temperature sensor. In a calibration curve of 'Compression=A*Volts+B', the Offset is the 'B'. Click on the 'Calibrate' button to calibrate sensor through the electronics. See Figure 2.17

Factor

The factor in the calibration curve for the Auxillary Sensor #1, typically a temperature sensor. In a calibration curve of 'Pres=A*Volts+B', the Factor is the 'A'. Click on the 'Calibrate'

button to calibrate sensor through the electronics. See Figure 2.17

Comment

Some comment to describe the calibration of the Auxillary Sensor #1, typically a temperature sensor. Click on the 'Load Date' button to load the current Time and Date as the comment.

Other Specs

Com Port

Click on the down arrow button to select computer's COM

(serial) port # you are using to 'talk' to the electronics. It is recommended you select 'Let program find it'.

Electronics

Click on the down arrow button to select the type of electronics you are using to read the Shock Tester. For most all cases, you will select **Perf Trends' Gen 2 USB Logger**.



Calibrate Factor & Offset

Click on either of these 2 buttons to perform a calibration. A calibration is required when you first get the tester if it has not been done at Performance Trends. You may also want to check the current calibration if you suspect a problem.

It is strongly recommended that you do NOT recalibrate often. This will often cause more problems than improve data accuracy. If the force sensor does not read 0 (or very close to it) with no Shock on the tester, than use the "Re-Zero Force" option described previously in this section.



Figure 2.20 Force Calibration Procedure Using a Weight or Measured Force						
Comment Calib on: 05-08-09 03:32 pp Comment Force Sensor Offset 0281 Auxillary Sen	1) Click here to calibrate the Force sensor, typically a load cell.					
Calibrate Of Calibrate with Weight or a Measured Force Comment Calibrate on: 08-01-09 12:42 pm	Note: Click here to calibrate using a known force or weight.					
Click on OK when you are producing 0 force.						
Set Zero Before calibrating, it is CRITICAL that the sensor is fully warmed up and has stabalized. Usually this means it should have been ON for 15 minutes or more. Set Zero on the Force Sensor. This is usually done by simply removing any spring from the Spring Platform, producing Zero force on the load cell. Click on OK when you have produced this condition. The computer will then read the sensor's signal. OK Cancel						
Set an Upscale Reading Set an Upscale setting (approximately your typical Maximum Force, if possible) on the Force Sensor. This is usually done by hanging an exact known weight from the spring platform. To be done SAFELY, you should use a fixture available from Performance Trends which suspends a weight under the tester.						
Click on OK when you have produced this condition. The computer will then read the sensor's signal.						
Enter Upscale Reading Enter the Upscale setting present while the computer took the reading. Cancel	Produce a known force by hanging a weight on the load cell. Click OK when you are producing this force.					
345	Enter the force you were producing.					
Use this Calibration Data?						
345 = 258.80 This would result in an Offset = -500.359 and a Factor = 1.15556 Do you want to keep this calibration? Yes No Cancel						



IMPORTANT: Check Appendix 3, page 71, New Features in v1.1 C for the most recent changes.
2.6 New Test Menu (starting a new complete test)

The New Test command is available by clicking on File at the top, left of the Main Screen, then selecting New Test. You will then be presented with the screen shown in Figure 2.26. Getting a new test started right is probably the *most important step in running a Shock test*.

When starting a New Test, it is usually best to first Open a previous test which is similar to the New Test you will be running (similar Shock specs, similar numbering specs, similar limit checks, etc.) This previous test will then be the 'pattern' or 'template' for the New Test and will save you from having to type in many specs to describe this New Test. This also ensures consistency between your tests and reduces the possibility of errors.

If the current test is not a good 'pattern' for this new test (or if there currently is no test displayed), you can abort starting this new test by clicking on 'Cancel (don't start new test)' at the top of the New Test screen. Then click on 'File' at the top, left of the Main Screen and select one of the 'Open'



options to open a past test to serve as a pattern.

If you must start with a blank test (which may be the case when you first get this program), or want to modify some specs from the previous test, click on the 'See Specs' buttons for each category of specs. Click on Help at these menus for more info on how to enter these specs.

When you close out these menus, you are brought back to the New Test screen. Be sure to check the check box at the left for all specs you want to use for your new test. *All* Categories not checked will be blanked out. Blank specs may cause problems with more detailed analysis, and won't allow you to keep track of important details about the head you are testing.

Most specs in these categories can be changed once the test has started with no problems. This includes specs which simply describe the test and Shocks which do not affect height and force measurements, like Test Options, Test Comments, etc.

However, specs which DO affect height and force measurements like the Shock Tester Calibration specs, are critical to have correct for even the first data point.

Three other critical specs are listed separately at the top:

- 1. File Name for New Test is the file name the program will create for saving the Shock Data for the new test you are starting. The program fills in a default name of the current test name, but incrementing the last digit in the name by 1. You can change this name to most anything you like. The program will warn you if the name entered is not valid and show you what is wrong.
- 2. Operator for New Test is the name of the operator for this test. Click on Pick to pick an operator name already used or to enter a new name. The program defaults to the operator of the current test.
- 3. Folder Name for New Test is the folder in the ShockData folder where the test will be saved. The program may not be using the name 'folder' for this spec, but whatever word you have assigned in the Preferences menu at the Main Screen. The folder name 'Examples' is reserved for Performance Trends example tests supplied with the program, and can *NOT* be used for your tests.

When you are ready to start the new test, click on 'Start New Test' at the top of the screen. If some critical specs have not been entered, the program will warn you and ask you for it at that time. The program will fill in the Test Time and Date based on the computer's time and date. This can be changed later by clicking on the Test Time/Date at the Main Screen.

2.7 Recording Electronic Data from Shock Tester (testing a Shock)

This screen shows you the current Shock Tester readings, and lets you automatically record these readings and load them in the Test Data grid. Each time data is recorded, critical Shock Data like Compression Force, Rebound Force are recalculated and displayed on the Main Screen (behind this screen).



The gauges show the Shock Length and Force readings. The scales for these gauges can be changed by clicking on 'Options', and then 'Force Gauge Scale' or 'Maximum/Minimum Shock Heights'.

Shock Force should read very close to zero with no Shock in the tester. If this is not the case, you can 'Re-Zero' the force sensor without doing a full calibration by clicking on Options, then Rezero Force.

You can resize this screen by placing the mouse pointer over an edge of this screen to get the 'double arrow' pointer, then holding the mouse arrow down and dragging the edge to a new location. You can also reposition this screen by clicking (and

holding the mouse button down) on the title bar at the top of this screen (typically blue) and dragging this screen to a new location, then releasing the mouse button. The new screen size and position are used each time this screen is re-opened.

Test Procedure

When you first enter the Recording screen, you are warned that the current tests data will be overwritten by any new data you record. If you have not saved the data for the current test, you should save it choose No to return to the Main Screen and then save this data.

Continu	e with Recording Data? 🛛 🔀
?	Note: Recording data will erase or overwrite the current data file:
4	example w temp input
	Do you want to continue?
	Yes <u>N</u> o Cancel

When in the Recording screen, you can watch all the current readings to check that they are reading correctly.

Turn on the motor for the shock dyno to get readings as the shock is cycling.

If you have a Retrofit kit without a motor relay, you will start manually, with some switch on your motor.

If you have Performance Trend's shock dyno, or you have a Retrofit kit *with* a motor relay, you will start the motor with the computer command Shift-F7 (press and release the F7 key while holding down the Shift key). We purposely picked these 2 keys to ensure both of your hands are on the computer keyboard. That is to ensure your hands are away from the motor, dyno and shock, to reduce risk of injury.

Once you do the Shift-F7 command, the confirmation message below appears to further confirm it is safe to start the motor. Click Yes to start the motor.



Important: When working with the Shock Dyno, as with most any motorized machinery, you must use proper safety precautions. This includes wearing safety goggles, keeping gaurds in place, keeping hands and fingers out of moving parts, and following all safety precautions and warning labels. Because the software may control the starting of the motor, **ALWAYS assume the motor could start unexpectedly**. Make sure the motor has no power when working on the shock absorber and dyno.

Once the dyno starts cycling the shock, you can press the $\langle F1 \rangle$ key to start the recording of data. In the Plus version, if you are using a temperature sensor, you can select a particular temperature to start recording data. (This is discussed later in this section.) If that is the case, the program will wait until the shock reaches that temperature before starting it's recording cycle.



Once recording starts, you will see the timer start in the upper right corner. The testing cycle will stop when the timer reaches the Cycle Time set in the Preferences screen. You can stop it earlier than that by pressing the $\langle F2 \rangle$ key.

When the test cycle stops and recording stops, the motor will turn off if you have a motor control relay. The recording screen will close and you will return to the Main Screen with the results.

As the recording screen shows, you can press the $\langle F12 \rangle$ key to stop the motor at any time. NOTE: It is best to tap the $\langle F12 \rangle$ key several times, because the computer is VERY busy when data is being recorded. The program may not "see" the first press of the $\langle F12 \rangle$ key.

Menu Commands

Close

Click this option to close this menu and return to the Main Screen.

Record (F1)

Click this option or press the $\langle F1 \rangle$ key to start recording data. Once you press this, compress the Shock and then release the Shock. Recording will automatically stop when you return the Shock tester handle to approximately its starting location. If recording does not automatically start, press $\langle F2 \rangle$. See Stop Recording below.

Stop Recording (F2)

Click this option or press the <F2> key to stop recording data. Normally, recording stops when you return the Shock tester to its starting position. If this does not happen for some reason, use this option.

Options

Print

Click on this to print the current screen.

Print Setup

Click on this to bring up the Windows Printer Setup screen to choose various printer options.

Manually Save Screen Dimensions

If you adjust the size and location of this screen, and the program is not "remembering" the size and location, click on this option to force the program to save these specs.

Readings for Debugging

Use this option only if directed to do so by a Performance Trends technician.

Re-Zero Force Readings

Electronics are prone to minor changes (or drift) over time or through temperature changes, etc. This is most obvious when you have no Shock on the tester, but the updating force reading is not reading *exactly* 0.0. Rather than doing a complete calibration of the system, you can simply re-zero the force reading by clicking on this option. The program will tell you to remove the Shock and wait for the force sensor to stabilize. Then click a button and the program will reset the zero force reading.

Note: Because the force sensor is so sensitive, the updating display will never read a constant 0 when there is no Shock. However, when force is correctly zeroed, you should see about the same amount of negative readings as positive readings. Before re-zeroing, you should try to press lightly on the tester platform to see if there is any "stiction" causing hang up in the testers force sensor. If pressing and releasing always brings up a completely different reading, there would be appear to be some type of "hang-up" in the force sensor.

Eliminate Re-Zero Correction

Click on this option if you want to eliminate any Re-Zeroing effect on the Force sensor. The program will now convert voltage from the electronics exactly as you originally calibrated it.

Display ...

These "Display" commands are of little value to the user. There are used primarily by Performance Trends technicians to troubleshoot communications problems.

Force Gauge Scale

Click on this to select the range for the force gauge, from 0-300 up to 0-1800.

Maximum Shock Height

Click on this to enter the highest Shock height that will be displayed on the Height Bar Graph.

Minimum Shock Height

Click on this to enter the lowest Shock height that will be displayed on the Height Bar Graph.

Shock Dyno

Motor Control Options

Motor On Safe

Click on this to turn on the motor.

Motor Off <F12>

Click on this to turn off the motor, the same as pressing the $\langle F12 \rangle$ key.

Start Recording Options

Start Recording Immediately

Click on this to set the mode where the recording starts immediately after pressing the <F1> key.

Start When up to Temperature

Click on this to set the mode where the recording starts only when the shock gets up to a predetermined temperature. Plus version only.

Set Start Temperature

Click on this to set the temperature for starting recording. Plus version only.

Start Recording Temperature	
Enter the temperature above which you want to record shock dyno data, a number from 0 to 300.	ОК
	Cancel
ញ	

Graphing

Show Graph

Click on this to turn on "real time" graphing, so you can see immediately how this current test is comparing to the previous test. This lets you spot problems before running the entire test. Plus version only.

Hide Graph

Click on this to turn off the Graph. Plus version only.

Help

Brings up "on screen" help.

10.000	ends Readin	gs: # –	□ ×
Length	Temp.	Help Force	Time
1.211	200.6	-1155.	.000
Off			
	and an	Contraction of the local division of the loc	
<u> </u>	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~		
L			
Test Comm			
	ents P HAND	S CLEA	AR .
KEEI			
KEEI	PHAND		
KEEI	PHAND		
KEEI TAP	PHAND	O STO	

Chapter 3 Output

The Shock Dyno provides several ways to view and output the test results for a complete test, including:

- Reports of tabular data displayed on the screen
- ASCII files for importing results to other software packages
- High resolution graphs
- Printer output of reports or graphs
- History Log (chronological list of test most currently worked with)
- Data Libraries for recording flow test data (or sets of Test Options) for later use.

All these topics will be covered in this chapter. Figure 3.1 shows how to reach all these various features.



3.1 Reports

Click on the Report menu command at the Main Screen to be presented with the Report Options Menu shown in Figure 3.2. The inputs in this menu are described below.

Туре

Several types of reports can be picked by clicking on the down arrow key of this combo box. Reports can be for Intake and Exhaust Shocks, just Intake Shocks, or just Exhaust Shocks. Report Types basically fall into 4 categories:

- Std (standard) report, which includes the Data Types of: Shock Rate, Open Force, Open Height, Seated Force, Seated Height, Non Linear %, Bind Height, Clearance and Ht for Force for each Shock.
- 2. Time report, which includes the Data Types of: Shock Rate, Open Force, Seated Force, Bind Height, Clearance, Open Vel, Close Vel, Cycle Time for each Shock.
- 3. Comparison Std (standard) Reports showing side by side comparisons of data included in a Std Report for 2 or more tests. You can also choose Comparison Std + Difference which will include the difference between the 'Baseline' test (the current test) and those you included in the comparison. You choose which tests to include in the comparison by clicking on History Log at the top of the screen and putting a 'Yes in the 'Report?' column.
- 4. Force vs Height Details showing the Shock Force at various Shock heights for all Shocks side by side.

If you have selected that the intake and exhaust Shocks are to use the same specs in Test Options, then intake and exhaust Shocks are listed together. Otherwise, the intake Shocks are listed first and the exhaust Shocks are listed second.

Definitions of Data Types:

Velocity is the shock velocity, typically in inches/second for English units...

Force is the force at each particular velocity.

IMPORTANT: Check Appendix 3, page 71, New Features in v1.1 C for the most recent changes.

Figure 3	3.2 Report Options Menu				
🖻 Repor	t Options 🛛 🛛 🔀				
Report	Specs				
Туре	Comparison Report with Difference				
	Current Test Only				
	Comparison Report				
	Comparison Report with Difference				
the Make Report button. Towards the bottom of the list you will see options for Comparison Reports, to compare one set of springs with one or more sets of springs (other test files). You will pick the tests for comparison by clicking on 'History Log' at the top of the Report Screen.					
Make I	Report Help Cancel Print				

Figure 3.5 Report showing 3 shocks and the amount of difference in force at the same velocities. (Note that the program aligns the data to compare at equal velocities, even though the shocks were not tested at the same velocities.) Shock Dyno 'Plus' v1.1B [Shock w Gen III Logger 5 deg] Back Print Report Types File History Log Help Stk/RPM 1.924 105.895 Test Time 10:17 am Force Vel. 179.1 10.5 Cyc/Tmp Report of: Force at Velocities 6.288 Operator: Jon 264.5 Errors: None **e** Compression: Comments -567.5 10.5 11/07/2014 Rebound: Click on History Log to bring up screen shown below. Example Rear-2-02 Rear-2-01 Example Shock 3 Here you can select which Velocity Force Force Dif. Force Dif. Force Dif. tests you want to include in -10.5 170.14 the "Comparison Reports" -10.0 167.01 -9.5 163.36 by putting a "Yes" (clicking -9.0 159.80 201.43 41.63 on) the "Report" column. 43.52 -8.5 155.66 199.18 195 38 Click on an existing "Yes" to -8.0 150 76 44 62 -7.5 145.03 189.14 44.11 turn it off. -7.0 140.31 181.86 41.55 -6.5 135.71 174.92 39.21 131.09 168.25 37.16 -6.0 191.06 126.24 161.25 35.01 64.82 -5.5 154 20 -5.0 121 33 32 87 154.45 33 12 184 97 63 64 4.5 115.77 145.11 29.34 147.51 31.74 172.75 56.98 -4.0 109.14 140.10 30.96 139.59 30.45 161.24 52.1 -3.5 102.50 135.64 33.14 131.41 28.91 149.31 46.81 95.219 123.61 28.391 121.52 26.301 137.41 42.191 -3.0 115.90 21.697 -2.5 87.243 28.657 108.94 124.70 37.457 105 70 -2.0 79 267 26 433 95 827 16 56 109 44 30 173 -1.5 71.291 94.900 23.609 83.678 12.387 91.915 20.624 -1.0 60.089 85.657 25.568 67.890 7.801 72.156 12.067 -0.5 45.851 77.358 31.507 49.458 3.607 53.336 7.485 49.508 1.645 27.701 21.807 29.346 26.766 -0.935 0.0 0.5 8.738 16.001 5.008 -19.600 -30.593 10.993 -2.255 1.0 12 580 -41.902 -29.322 2 6 9 9 15.279 -52.828 -40 248 1.5 37.992 -68.229 -30.237 -10.021 27.971 -81.457 -43.465 -82.811 -129.59 -52.366 2.0 77.224 -5.587 -24.797 52.427 109.20 -95.812 13.388 -39.743 69.457 -160.40 -51.2 2.5 3.0 149.22 -110.4238.8 -64.381 84.839 -185.23 -36.01-121 54 69 12 -94 349 96 311 -213 34 -22 68 3.5 190.66 4.0 230.56 -127.01103.55 -129 23 101.33 -240.13-9.57 270.69 -130.29 140.4 -154.16 116.53 -262.39 8.3 4.5 5.0 308.72 -132.35 176.37 -176.78 131.94 -285.19 23.53 5.5 344.66 -218.44 126.22 -297.09 47.57 -242.87 6.0 375.26 132.39 402 85 -256 54 6.5 146.31 7.0 432.38 -264.23 168.15 7.5 463.17 268.96 194.21 Tests marked "Yes" are included in 8.0 485.45 -270.91 214.54 502.82 235.89 -266.93 8.5 "Comparison Reports". _ 🗖 🛛 Test History Report Tests Marked 'Yes' Report Current Test Only Clear (erase) History Print Help Report Std Report Title Save? Stroke Test Date Test File and Path Compression BPM Rebound Cycles Temp -567.5@10.5 .o\shock w gen iii logger 5 deg Yes Example 1.924 170.1 @ 10.5 11/07/2014 105.895 6.288 264.5 Rear-2-02 .855 154.2 @ 5.0 01/23/2014 106.472 -132.3@5.0 18.047 55.4 ..hock data\rob\lancia-rear-2-02 Yes ..hock data\rob\lancia-rear-2-04 Lancia-rear-2-04 .891 115.3@2.5 01/23/2014 54.484 -54.2@25 8.844 55.6 .hock data\rob\lancia-rear-2-01 Rear-2-01 .880 201.4 @ 9.0 01/23/2014 191.489 -270.9 @ 9.0 31.117 55.3 Yes .ds shock dyno\j kent 4 pro 8in J KENT 4 PBO 1.835 115.6@5.5 06/11/2011 58,568 -110.5@5.5 9.488 0.0 10/04/2010 47.458 7.688 2.082 234.8 @ 5.0 -319.6@5.0 73.3 .ta\shock dyno\graham green cal Graham Green cal .ta\shock dyno\usb shock dyno 1 USB Shock Dyno .0@ 05/30/2005 .0@ > Click in 'Report?' column to select or de-select tests for Reporting. Slide button right for more History info.

3.2 ASCII Data Files

You may want to use the results from the Shock Tester in other software packages. This could be for additional graph capabilities, statistical analysis, data basing, etc. Once you have created a report (as shown in Section 3.1), click on File to write the results to an ASCII file with a name of your choosing. The ASCII File command is possible any time a report is displayed on the screen.

You can only save the results currently displayed on the Report screen. If you want to write an ASCII file of a test file you have previously run, you must open that test file first, then create a report for that test file (unless you create a comparison report of the current file with this previously run file).

ASCII File Options

Comma Separated

Select this option to insert commas between data points. Leave this unchecked for data to be arranged in evenly spaced columns.

Include Text

Select this option to strip out all titles and letters, leaving only numbers.

Convert to Columns

If you do not select this option, data will be written to the file much like it is displayed in the report on the screen. Select this option to have the report turned on its side, that is, the rows will become columns and the columns will become rows.

Export to Microsoft Excel (tm)

Check this if you want the ASCII file you write to open more easily in Microsoft Excel. If you check this, the program will check that you have checked Comma Separated, and have included a ".csv" extension to the end of the file name, which stands for "comma separate variables". Excel automatically recognizes this extension and opens the file more automatically.

You may also want to check Include Text. Though this is not required, it will make the data easier to understand in Excel.

File Name

Enter a file name for saving this ASCII file. Checks are made to ensure what you enter is a valid file name and that you are not overwriting an existing file. The file is written to the Shock Dyno v1.1 folder (directory), the folder which contains the Shock_Dyno.exe program file.



There are certain limitations for file names, including:

- Names can only be 40 characters long.
- Names can not contain certain characters, like question mark (?), slash (/), etc. The program will warn you if you use an illegal character.

See Section 3.6 for more details on file names

Browse

Click on the Browse button to open a Windows screen to browse your computer to find an existing file. Then you can select to delete it, rename it, choose it for the name of the new file you will save and then edit that name if you want.

Figure 3.8B Excel File for Comma Separated and Include Text

2	Home	Insert Pa	ge Layo	ut For	mulas	Data	Review	/ View	0 - 🕫	X
	aste 🛷	A Font Align			Styles	Cells		· 27 - AA - liting		
	A1	•	. (f	Vel	ocity				*
	А	В	C		D		E	F	G	
1	Velocity	Force								
2	-5	-319.62								
3	-4.5	-295.39								
4	-4	-272.33								
5	-3.5	-248.22								
6	-3	-221.35								
7	-2.5	-187.79								
8	-2	-148.45								
9	-1.5	-101.26								
10	-1	-65.512								
11	-0.5	-25.399								
12	0	15.453								
13	0.5	42.425								-
14	1									_1
15	1.5									
16	2	129.5								
17	2.5	149.8								
18	3	167.7								
19	3.5									
20	4									
21	4.5			_						
22	5	234.76								
23										
24						_				
25										
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29	Au	SS. Contractor	-			14				Y

3.4 Graphs

Graphs are obtained by clicking on the Graph menu command at the top of the Main Screen or clicking on the Summary Graph at the Main Screen. Figure 3.18 shows a typical graph and descriptions of some of the basic graph screen items.



There are 3 basic types of graphs which can be made:

- Force vs Velocity
- Force vs Position (Plus version only)
- Data vs Time (Plus version only)

You determine which type of data you graph by the Graph Type in the Graph Options menu. See Figure 3.10.

Data Type

You can choose from the following Data Types to graph:

- Force vs Velocity (standard graph for shock data)
- Force vs Velocity +/- (another standard graph, but makes it easier to spot data with graph cursor)
- Force vs Velocity Loop +/- (Plus version only, and shows hysteresis, an advanced term for detailed shock data)
- Force vs Position (Plus version only, and is typically called a "football" or "potato" graph. This graph can also let experienced shock tuners clearly spot problems.)
- Velocity vs Time (Plus version only, typically used for troubleshooting sensors and data quality)
- Force vs Time (Plus version only, typically used for troubleshooting sensors and data quality)
- Position vs Time (Plus version only, typically used for troubleshooting sensors and data quality)



Figure 3.10 Graph Options Menu 🛢 Graph Options × **Graph Specs** Data Type Position vs Time Ŧ Force vs Velocity Force vs Velocity +/-Force vs Velocity Loop +/-Notes: Force vs Position Select the option Velocity vs Time Force vs Time osition vs ime

Help

Cancel

Print

Make Graph

Graphs Comparing More Than 1 Test

There are 3 ways to pick which tests are graphed:

- *Current test results*. These are the test results of the test file which you are working with on the Main Screen.
- *Tests marked in the History Log*. These are the test results which you previously graphed, started new, opened, etc. which you have marked "Yes" to graph in the History Log (see Section 3.8).
- *Add Test* lets you pick any test from the Test Library to add to the top of the History Log, and mark as a test you want to graph. Since it is at the top of the History Log, it should definitely be included in the next graph.

You can compare data from up to 6 tests, as long as there is room for the Legends (labels) for each graph on the right side of the graph. Usually this ends up being about 48 graph lines, which could be 6 tests with 4 graph lines (for example, Int only for 4 cylinders), or 3 tests with 8 graph lines (for example, Int & Exh for 4 cylinders), etc.



Other Graphing Features

The graph screen has several other features, including:

- Printing
- Cursor to pinpoint the value of a particular point on the graph
- Changing titles and legend names
- Changing the scales
- Line Type (format)

These are discussed in this next section.

Printing

Figure 3.13 shows the options for printing graphs and how to access these options. Figure 3.14 shows the screen for changing the Windows Printer Setup. Figure 3.15 shows how you can add information to a graph printout by clicking on Format, then Edit Printed Comments and Data Output.

Figure 3.13 Printing Graphs	
\sim Clicking on the Printer button is the same as clicking on File and then	Print Color.
Valve Spring Tester v1.1 - [Hendricks1]	Click on File to display the 3 print menu options
Back File Format View Graph Type Add Test History Log Single Test Help Add Test to Graph Image: Add Test to Graph	Click here to print the graph in color (solid lines).
Print Color (solid lines) Print Black & White (dashed lines) Windows Print Options	Click here to print the graph in black & white (various styles of dashed and solid lines).
Exit	Click here change the printer or printer driver, page orientation, etc.

gure 3.14 Standard Wind	dows Printer Options		
	Print Setup		
Printer © Default Printer (currently HP LaserJet II O Specific <u>P</u> rinter: HP LaserJet III on LPT1		OK Cancel Dptions	
Orientation Po <u>r</u> trait <u>A</u> <u>L</u> andscape	Paper Si <u>z</u> e: Letter 8 1/2 x 11 in <u>S</u> ource: Upper Tray	<u>★</u>	



Cursor

The cursor feature is very useful for determining or comparing the value of the graph lines at various places. See Figure 3.25 for explaining the use of the cursor.



Changing titles and legend names

Many times you may want to customize a graph by displaying and printing labels of your choice. Click on Format and then Edit Titles/Legend to bring up the menu shown in Figure 3.17 which will allow you to do this.



Changing the scales

Many times you may want to change the scale of the X or Y axis. This may be to show an area in more detail or to match the scales of a previous graph. The Pro has several ways to change the scales as shown in Figures 3.18 and 3.19.



Figure 3.19 Menu to Specify Graph Axes Scales This menu can be obtained 2 ways. You can click on View in the menu bar then Specify Scales (axes), or click on the Set Scales button, the right most button on the graph screen. Depending on the type of graph data you currently working with, one of these 2 sections will be enabled. You can Save these settings for easy recall later, using the Open Saved **Graph Scales** Settings, or Delete them from Saved Open Saved Settings Save Current Settings Delete Saved Settings settings with Delete. Force vs Spring Travel Data Data vs Spring Number Data Click on OK to have the graph Max Sp Max Spring Ht/Comp 2 redrawn to these new scale Min Spring Ht/Comp 1 Spring Number 1 The current scale limits are loaded Maximum Force 300 Max Y Data 145 when this menu opens. Change any or Minimum Force Min Y Data 135 all these to most any value you want. 0 Click the Turn Autoscaling Off button AutoScaling ON (computer picks scales) to turn Autoscaling Off to enable OK AutoScaling OFF (use specs given above) changing specs in this menu.

Line Type (format)

For Shock Force vs Height, only Line Graphs are possible, but with different line thicknesses. For graphing results for individual Shocks, line graphs are possible and 2D or 3D bar graphs. See Figure 3.20 below.



IMPORTANT: Check Appendix 3, page 71, New Features in v1.1 C for the most recent changes.

3.5 Printer Output

The Shock Dyno can print the tabular test results of a report for a permanent hardcopy by clicking on Print in the menu bar or the Printer icon. The menu of options shown in Figure 3.31 will appear. Check the options you want to use for the printout by clicking on any or all of the Option boxes. All options and buttons are discussed in this section.



Test Results Report Options

Include Test Comments

Select this option if you want all the comments for the Test File printed with the results.

Request Report Comment

Select this option if you want to be asked for a comment for each particular report you send to the printer. These "report comments" are useful to identify important points for future reference, like modifications, engine results, etc.

Larger Font (Print Size)

Check this option if your particular printer is printing the results with a small print font. This option will increase the font size for some parts of some reports. Also see Preferences for Selecting Printer Fonts, page 26.

Other Print Options

Other menus have print menu commands or print buttons as shown in Figures 3.22 and 3.23.

Figure 3.23 Print Button	
🖷, Graph Options 🔀	
Graph Specs	
Springs Intake & Exhaust	
Data Type Force vs Spring Travel	
Notes:Select the options you want for this graph. Notethat the 1st 'Data Type' of 'Force vs SpringTravel' draws a graph like on the main screen.Other 'Data Types' are useful for comparingsprings.Make GraphHelpCancelPrint	 Many screens and menus have a Print button. Click on it to print that particular screen or menu.

3.6 Data Libraries

The Shock Dyno allows you to save a set of Shock Data and related specs (Test Options, etc) to the Test File Library under a name of your choosing. You can then open these test files out of the Test File Library in the future for comparison or modification. The Open window is below with explanations.



Open a Test File

To open a test file saved in the Test Library, click on File at the upper left corner of the Main Screen, then on the Open (from all saved tests). You also have an additional option of "Open (from History Log)" which will be discussed in Section 3.8.

You will obtain the window shown on the previous page. Single click on one of the tests in the list, or click and drag the slide button on the right side of the list to display more tests. Once you single click on a test, it is now the Chosen Test File and a preview of the test is given in the Preview section. If the file you chose was not a valid Shock Dyno file, the program will tell you and you can not choose it.

Once a test has been chosen, you can delete it by clicking on the Delete button, or Open it by clicking on the Open button in this window. You can also click on a different test to Preview it or close this window and return to the Main Screen without choosing a new test file.

If you are sure of the test you want to open, you can simply double click on it from the Test List. This opens the test without a preview and closes this menu.

Note: You can also save sets of Test Options to its own separate libraries. This is done very similarly as with the Test Files, except you click on File, then Open from the Test Options menu. See Figure 3.25.

Save a Test File

Before you discuss saving a test file, it is important for you to understand how the program opens and uses test files. When you open a test from the Test Library, you are only using a *copy* of the test. The original test file is kept in the library.

As you make changes to the test, they are only made to this copy. The original file is not changed. If you want to delete your changes, you can simply open a fresh, unchanged copy of the original test file from the Library. If you want to keep your changes, *you must save them*. This can be done by clicking on File, then Save. You are also asked if you want to save your changes whenever you open a new test, and the program has detected you have made changes to the current file.



To save a Test File, you will be presented with the Save Window as shown above. The program suggests a new test name which is the same as the current test name shown at the top of the Main Screen. If you want to save your changes to the same name, simply click on OK. This will update the current test file with your latest changes.

If you want to save the current set of test specs with your changes to a new name (and leave the current test file in the Library unchanged), then click on the suggested file name and modify it as you want. For example, in the window shown above, you may want to add -2 to the current name "typical valve Shock" to create "typical valve Shock-2" to indicate this is the 2nd revision of "typical valve Shock". This is the safest way to make changes, because you can always return to an earlier version and see what you had done.

Because the Suspension Analyzer is a 32 bit program (not compatible with the older Windows 3.1), it can use most any type of file name. The names can be up to 50 characters long and can include spaces, and upper case and lower case letters. However, there are certain limitations for file names, as they can *not* contain certain characters, like $/ \cdot | > < *$? " . The program will warn you if you use an illegal character.

Test files are saved to folders (directories) you have created in the Shock Data folder (directory) in the Shock-V folder (directory) under PERFTRNS.PTI folder (directory). You *can* copy Shock Dyno files from programs on other computers to this folder (directory) and they will be found by the program. The Save to Floppy and Open From Floppy commands discussed on page 18 are an alternate, perhaps easier way to copy files from one computer to another.

The method of saving Test Options files is exactly the same as complete Test Files, except that you access the Save menu by clicking on File at the top of these individual menus, as shown in Figure 3.25. These files are saved to the Test Options folders (subdirectories).

Advance Open or Save Screen

If you click on the Advanced button in either the Open or Save As screen, you will obtain the screen shown in Figure 3.27. From here you can access most and file on the computer on most any disk drive.

Tips to Advanced Users:

If you have a file from another computer, from another disk (like a floppy) or folder, you can simply copy it into any folder in the Shock Data folder and it will be found by the Shock Tester program.

This can be done with a program like Windows Explorer. You can also create new folders (directories) in the Shock Data folder and these will also be used by the Shock Tester program.

Figure 3.27 Advanced Open or Save Screen					
Open a File				? ×	
Look jn: 🔁	New		- 🗈 💆		
🔊 base-steer		🔊 Kjhgkj1		🔊 LIMITED LATE	
📕 🖬 Bts-test		述 Kihgkih		🛋 LIMITED LATE	
🛛 🖻 Copy of HC)WE	🛋 Kjhgkjh1		🛋 LIMITED LATE	
🔊 Dbl-aarm		폐 Kjhgkjh2		🗃 Limited Late M	
🛛 😹 Example.w	sh	폐 Kjhgkjh3		🛋 LIMITED LATE	
📄 Howe		폐 kjhgkjhg		🛋 new-32bit-form	
				F	
File <u>n</u> ame:				<u>O</u> pen	
Files of <u>type</u> :	All Files (*.*)		•	Cancel	
	🔲 Open as <u>r</u> e	ad-only		li.	

3.7 Filter (find) Test Files

The Shock Dyno has a powerful way to search for tests in the Test Library called the Filter Option. Click on the Filter button in the Open Test File menu (Figure 3.24, page 67) to be presented with the screen shown in Figure 3.28 below.



The Filter Feature is very useful for finding a specific test or to find all the tests which meet a certain set of conditions. For example, say you want to find a test that Operator "Jack" ran for Customer "Smith" on "Big Block Chevy" Shocks. Or, say you are having problems with a certain brand of valve Shocks, where the part # you record in the comments starts with "NAP". Or perhaps you want to find all Small Block Chevy Shocks that measured over 400 lbs at Open Height on the exhaust. In all these cases, the filtering specs would allow you to find the test files.

First you must select the condition you want to look for by clicking on the down arrow button on the 'This comment or spec' box. Your choice of this spec will determine what the 'Has this relationship' options are, and what specs can be entered in the 'To what I enter here' spec.

You can select up to 3 conditions to look for. For the Operator "Jack", Customer "Johnson", "Big Block Chevy" example above, you would need to search for 3 conditions. For the valve seal example, you could just search for 1 condition (look for "NAP" in the test comments). You add conditions by checking the 'Include this condition also' box. This enables the other specs for each condition.

If more than 1 condition is being used for the search, you must determine if you want the search to include tests which fit ANY of the conditions (Or) or must match ALL conditions (And). For example, if you are looking for tests run by either Operator Jack or Operator Joe, you would select "Or". If you want Tests which measured more than 400 lbs at the Open Height on Exhaust *and* were done since Jan 1999 (the tests must match both conditions), you would select "And".

The 3 command buttons will do the following:

Show Files Only Fitting These Conditions will return you to the Open Test File screen. Only files fitting these conditions will be displayed (which may be no files in some situations). You can click on various folders (or whatever name you have given to folders in the Preferences menu at the Main Screen) to see if there are any matches in other folders.

Turn Off Filtering (show all files) will return you to the Open Test File screen and now all files will be displayed.

Print List of All Files Fitting These Conditions will search through the entire Test Library (all folders in the ShockData folder) for files matching these conditions and display them in a new screen. From this screen, you can also print the list. This is the quickest way to see which folders may contain test files matching your conditions.

Tip: When looking for a word, the program doesn't care if it is in CAPITAL (upper case) or small (lower case) letters. In Figure 3.37 above you are looking for the word BowTie in the test comments. The program will display all files which have the word "BowTie" or the word "BOWTIE" or the word "bowtie" or the word "BowTie" anywhere in the comments. The program will **not** find files with the words "Bow Tie" (with a space between Bow and Tie). Therefore, it may be smarter to just look for the word "bow" to avoid this problem. Note, however, that if you do this, the program will also find tests with the word "elbow" or "crossbow", for example, in the test comments.

IMPORTANT: Check Appendix 3, page 71, New Features in v1.1 C for the most recent changes.

3.8 History Log

Click on File, then Open form History Log at the Main Screen to obtain the History Log shown below in Figure 3.29. This screen shows a summary of the results for the last 25-100 tests you have worked with (started new, opened, graphed, etc.) The number of tests in the log (25-100) is selectable in the 'Preferences' menu at the Main Screen. When you work with a new test, it is added to the top of the History Log, and (if the Log is full) the last run drops off the bottom of the list. In the Pro Version, the History Log is an alternate way to open tests which have been saved to the Test Library. The advantage of the History Log is it lists the tests you most recently worked with at the top.



From this screen you can open a test file by clicking on the 'Test File and Path' column (first column on the left). If the test file was saved to a standard folder (directory, or whatever you have chosen to call folders in the Preferences menu), the folder name is given first, followed by the test file name.

If a test file has been Opened from or Saved to a non-standard folder (a folder not in the ShockData folder) using the 'Advanced' function, the entire path is given. If the 'Path and File Name' won't fit, it is shortened and preceded by '...'.

You can choose to Save certain results you believe are special and you may want to recall or graph in the future by clicking on the Save column to insert a Yes there. Tests marked Yes to Save eventually move to the bottom of the History Log, but are never dropped off the list or erased until you again click on the Yes to make it blank.

Note that just the Test File Name stays in the History Log. Should you delete the file using the Open (from all saved tests) command, the test file will be deleted. When you try to open it or graph if from the History Log, you will get note saying the file can not be found.

You can print the History Log on a printer by clicking on the 'Print' menu command. Note that the History Log will be most readable when the Page Orientation is in Landscape setting.

History Log at Graph Screen

At the Graph Screen, several options are available to graph selected tests from the History Log, and change the Graph Titles. You can obtain the History Log by clicking on the menu command History Log at the top of the Graph Screen. The History Log is how you graph different tests together for comparison. From this screen you can:

- Choose to Graph certain Test Results by clicking on the Graph column to insert a Yes there. Tests marked Yes to Graph will be graphed when you click on the 'Graph Tests Marked 'Yes' '. The first test (usually the current Flow Test you are working with) is always graphed even with no Yes marked. The number of tests actually graphed is limited by available space, usually a limit of about 48 graph lines total.
- Graph only the current test results (the test file at the top of the Log) by clicking on 'Graph Current Test Only'.
- Click on 'Graph Title' to change the Standard Title for this test. The program defaults to putting in the Head # unless it is blank, when it then puts in the test file name. (You can also specify 'Alternate' titles and legend names by clicking on 'Format' at the top of the Graph Screen, then 'Edit Titles/Legends'.)
- Choose to Save certain results you believe are special and you may want to recall or graph in the future. See the Save explanation of the previous page

IMPORTANT: Check Appendix 3, page 71, New Features in v1.1 C for the most recent changes.

Appendix 1 Accuracy and Repeatability

Accuracy

The difference between *repeatability* and *accuracy* is a concept few people understand. Graphically, accuracy and repeatability is shown in Figure A.1. Think of the Shock tester as an "archer" which is trying to hit the "bull's eye" or the true Shock measurements. Let's say the true Shock Force at 5"/sec was 245.5 lbs, but one shock dyno always comes up with values between 230 to 231 lbs. This dyno is not very accurate, but is very repeatable (only a 1 lb spread in data). Another dyno comes up with measurements which vary from 241 to 250 lbs, which average out to the true 245.5 lb. This tester with the 9 lb/inch spread in data is not nearly as repeatable as the first, but is more accurate.

Ideally, you want both a repeatable and accurate Shock dyno, but this is not always possible. When are accurate measurements and repeatable measurements most desirable?

- If you very accurately want to determine if a Shock is different than another Shock, or has changed from when it was first installed in the engine, the *repeatable* dyno is the one to use.
- If you want Shock data to prove to a chassis tuner that these Shocks will work with their suspension, for other people to compare their Shocks with, you are better off with the *accurate* tester.
- If you must prove the Shocks you are selling are within your customer's specs, you need the *accurate* dyno.
- If you want Shocks specs to use in a suspension simulation computer program, you are better off with the *accurate* dyno.

The *accuracy* of your dyno will depend on many things:

- How you calibrate it and how well it holds calibration. See Section 2.4. The length measurement calibration is fairly easy to keep accurate as blocks of a specific height (thickness) are easy to obtain or make. The force measurement is more difficult. It is best to hang a known weight as shown in Section 2.4, Figure 2.2.
- Mechanical "soundness". This includes keeping clearances to a minimum, so the shock is not being jerked around. You want smooth cycles with continuous up and down motion, no sticking, not "slop" in clearances, and no motor speed control which can be cycling power to the motor.

Repeatability

Performance Trends has developed sophisticated math to analyze the raw data recorded from the Shock dyno to make it the most repeatable software in this price range. This is done by averaging several cycles together. The more recording time you specify in the Preferences section, the more repeatable the measurements. The statistical analysis of the Shock Dyno can take this data and obtain true Shock rates which can repeat within 1 lb or better.


Appendix 2 Backing Up Data

Backing up data means to make more than one copy of the data which can be used or referred to at a later date. This may be needed in the event one copy becomes lost or erased, or you need room in the Flow Test Library. Backing up data can take 2 basic forms:

Paper Reports Copying files with Windows copy commands

Other than making Paper Reports, backing up data requires knowledge of Windows Explorer commands. Unless you are experienced with Windows commands, have someone experienced with Windows assist you to prevent losing data.

Paper Reports:

If you already keep written copies of all Shock tests you perform, you already understand this form of backing up data. When you finish a test, print out the various types of reports for this test. Simply store this paper report in a safe place.

Disadvantage of Paper Back Ups:

For example, say you have accidentally erased a Shock test file but have a paper report of that data. From these paper reports, there is no way to do a comparison graph to other Shock test, or recalculate the Seated Force from a new Seated Shock Height, etc. What you printed out is all these test results will ever be.

Copying data to disk with Windows commands:

Obviously copying the data to disks is the preferred method of backing up because you can do all sorts of analysis or modifications from computer data that is just not possible from paper back ups. If you are not familiar with Windows commands, have someone help you the first couple of times. However, *this is the most reliable and most efficient way to back up your data.*

Note: Unless stated otherwise, all mouse clicks are with the normal, left button on the mouse.

To copy Entire ShockData Folder using Windows Explorer, which contains all folders and test files in the Test Library:

Click on Start, then Programs, then Windows Explorer (usually at the bottom of the list of programs). You will obtain the Windows Explorer screen shown in Figure A5.

Locate the PERFTRNS.PTI folder (may not be printed in capital letters) on the left side of the Windows Explorer screen, usually on the C drive. Click on the [+] sign to the left of it to display the contents of the PERFTRNS.PTI folder.

You should now see the Shock-V folder. Click on the [+] sign to the left of it to display the contents of the Shock-V folder.

You should now see the ShockData folder. Right click on the yellow ShockData folder icon to display the menu of options. Click on the Copy command to copy this entire folder (all test files in the standard Test File Library).



Now you must tell the computer where you want to copy the files to. Click and drag the slide bar for the left section of the Windows Explorer screen to the top. (You can also click on the up or down arrow buttons on the slide bar.) Look for the Floppy Drive icon, usually the "A" drive. Put a new, formatted disk in the floppy drive. Then right click on the Floppy Drive icon, and select Paste from the list of options. You will see the floppy drive light come on as the entire ShockData folder and all its contents are copied to the floppy disk. Label this disk with something like "ShockData folder, xx/xx/xx" with a name and date.

Notes:

If you have so many tests in the Test Library, they may not all fit onto 1 floppy disk. Windows Explorer will tell you this and ask you to insert another new, formatted disk. If this happens, be sure to label all disks with a name, date and sequential #s, and keep the entire disk set together. A suggestion for novice computer users is to make each folder under ShockData a separate floppy disk. This may require more floppy disks, but will make it easier to understand restoring just certain folders in the future.

You may just want to back up one particular folder in the test library (in the ShockData folder) or just 1 particular test. You would do this the same as with copying the entire ShockData folder, just click on the [+] by the ShockData folder to display the folders under ShockData. Then right click on the folder you want to Copy. To find individual test files, click on the yellow folder icon containing the test file and the contents of the folder will be shown on the right side of the Windows Explorer screen. Then right click on the test file name and select Copy.

You can also copy individual test files to the floppy drive inside the Shock Dyno Analyzer program. Open the file you want to copy so it is the current test file. Then click on File at the top of the Main Screen, then select Copy to Floppy Disk.

More experienced computer users may want to use the "Backup" features built into Windows 95 and 98 (click on Start, Programs, Accessories, System Tools, Backup). This compresses test files so it takes fewer floppy disks. However you need to use the Backup program to restore test files, which can be more confusing to novice computer users.

Restoring Data

Be very careful when restoring data, as you may overwrite Test Files with old, erroneous information. Read all the information below before restoring data. If you are not familiar with Windows Explorer, have someone more experienced help you.

The ONLY reason to restore data is if you have lost test files. This could be because you mistakenly erased it, you had a major computer failure, or you are moving the program to another computer. Do NOT restore data unless you have one of these problems, as you could possible create many more problems than you are trying to fix.

When restoring test files and folders, you pretty much reverse the procedure for backing up. First you put your backed up floppy disk in the floppy drive. Then open Windows Explorer, find the Floppy drive icon and click on it to display its contents. Right click on the folder you want to restore and select Copy.

Now find the ShockData folder under Shock-V under PERFTRNS.PTI, usually on the C: drive. Right click on the folder

1 level up from the folder you are restoring. For example, if you are restoring the test file folder CHEV which was in the ShockData folder, you must click on the ShockData folder. If you are restoring the entire Test Library folder ShockData, you must click on the Shock-V folder. If you are restoring the test file 194-150 which was in the CHEV folder under the ShockData folder, you must click on the CHEV folder.

During the restoring (copying) process, Windows Explorer checks to see if it is overwriting an existing file (Figure A6). If it is, it will ask you if the existing file or folder should be overwritten. Be very careful when overwriting files, as you may overwrite a new test file with data from an old test file of the same name.

Before restoring test files, it is good practice to back up all test files first. Then if you make a mistake, and overwrite test files you didn't mean to, you have your backup copies to restore the test files from.

Figure A6 Windows Explorer Warnings when Over	writing Test Files
Overwriting a Test File	Overwriting an Entire Folder (several files)
This folder already contains a file named "Headnum.pti". Would you like to replace the existing file	Be very careful selecting this option, as several files may be overwritten at once.
657 bytes modified on Wednesday, May 19, 1999, 3:28:48 PM with this one?	Confirm Folder Replace
modified on Tuesday, August 31, 1999, 1:09:24 PM	folder you are moving, they will be replaced. Do you still want to move the folder? Yes to <u>All No</u> Cancel

Appendix 3 New Features in v1.1 C

The v1.1C of the Shock Dyno program adds several new features, which are described in this Appendix. Many of these new features are only available in the Plus version.

Calculation and Accuracy Improvements:

A new 12 bit "Gen 3" USB logger has been released, which records the stroke or lift data with more precision than the previous "Gen 3" logger. The software can tell if the logger is the older 10 bit or new 12 bit, so you do not have to tell the software which type of board you have. (The v1.1B could read this logger also.)

The program now allows you to measure Gas Force and Seal Drag on the Performance Trends Shock Dyno. This is discussed in more detail under "New Features".

The program now allows for 2 methods of data analysis for Standard and Non-Standard shocks for the best accuracy. This is discussed in more detail under "New Features".

The program now allows for analyzing a shock with a spring called "Shock w Spring", like coilovers, or motorcycle forks. This is discussed in more detail under "New Features", and is in the Plus Version only.

The program now has a better way to check the length sensor calibration on Performance Trends' Shock Dynos. This is discussed in more detail under "Other Improvements".

Program has a new Preference setting for "Shock Dyno Controls Motor" of "Variable". At this time, this setting only allows the program to expect very low RPMs, for example, under 50 RPM. With this set to Variable, and the Preference "Recording Time, sec" set to 10 seconds, the program can record data for motor RPMs well under 50 RPM. This is mostly for retro-fit dynos with variable speed control. Figure A27.

If you tell program you have a Performance Trends Shock Dyno in the Tester Calibration screen, the program now better explains what it will do when the measured stroke does not match one of the strokes built into the Performance Trends Shock Dyno. It will ask you if the length sensor calibration should should be adjusted to match the stroke, and what stroke you are running. The prior version would do this automatically, which made the process more complex and sometimes not as reliable.

New Features:

The Plus version now has a new screen called Test Options. Under Test Options you can specify:

- How many shocks you want to group into one test file, from 1 to 10.
- How you want each shock to be labeled
- A description of the particular shock so the program can do the best analysis of the data Click on the "Info on Test Type" button for more explanation. Note: In the Basic Version, this entry is contained in the Tester Calibration screen.
- How the Gas Force should be measured or accounted for. You can select to have some graphs and reports done with eliminating the Gas Force.
 - Assume zero means the program assumes there is no gas force.
 - Estimate assumes the force is whatever is the average force at zero velocity.
 - Measure means the program will ask you to run a quick manual test after the actual dyno test with the shock *not* moving. This test will consist of putting some compression movement and then some expansion movement on the shock and having the dyno measure the force from both. Figure A15.
 - Manually Enter means you can enter any number you want, based on your experience or some other method of measuring it. If you choose this, a "Clc" button appears by Gas Force on the main screen so you can calculate the force from gas pressure. Figure A16.

- A Customer name, which could also be a car name or number or some other designation for the settings in this screen.
- Comments, which can be any words you want to describe the settings in this screen.

This Test Options screen also allows you to open or save these settings under the File dropdown menu. This makes it easy to be consistent the next time you test the 4 shocks from, say, "Peterson's Late Model 77". Click on File, then "Open Test Setup File" and pick from other Test Setup Files you have saved in the past.

If you change the Force Sensor calibration, the program now asks if you want the force data for the current test to be updated to reflect this new change in the calibration. This change is reflected in all shocks in the test file. See Figure A12. Plus Version only. NOTE: This change is reflected in just this test file and future tests. To change the force data in other test files, you have to open them individually and make this change again. Or, you could click on File in Tester Calibration screen, then Open my Saved Tester Calibration Specs.

There is a new Length Sensor calibration option to let you adjust the current calibration to produce a certain stroke. Say the current test you ran shows a stroke of 1.87 inches, but you know it should 1.75 inches. Click on Settings, then Tester Calibration, then Calibrate Length button and an option of "Calibrate by knowing Stroke of Current Test" appears. Click on it and follow the steps as outlined in Figure A11.

The Plus version can now read several versions of Roehig [™].CVP files. If you read them into a test which has multiple shocks specified in Test Conds, the program asks for which shock you want this Roehrig data assigned. Figure A13.

The program has 3 new data fields for Plus version of shock dyno, Gas Force, Seal Drag, and Adjustment. Adjustment would be like the number of clicks or flats adjusted into the shock for a particular test. The Adjustment will show up in labels on the graph and in reports. Figure A14.

The Test Options now allows you to manually measure Gas Force and Seal Drag after recording data. Figure A15.

The Plus version can now better analyze shocks with springs. You can select that Test Type in the Test Conds screen. If selected the program will expect a different type of data and separate out the spring effect from the shock effect. The spring data like Spring Rate, Min. Spring Force, and Spring Free Length will be reported.

Typically when you test a shock, it is not important to know the exact shock length. If you cycle the shock between 18-20 inches, or from 15-17 inches, the results should be the same. However, with a spring on the shock, the results from cycling the shock between 18-20 inches or from 15-17 inches will produce VERY different results. That is because the spring forces will be very different because the spring will be compressed different amounts.

To test a "Shock w Spring", you must enter the length of the shock when it is installed in the Shock Dyno. You may measure the length to be 18.45 inches at the dyno's current position, which could be .76" from the lowest part in the dyno's stroke. Enter 18.45 and the program now knows the longest length measured will be 18.45 + .76 = 19.21 inches. This is required for accurate, repeatable data for Shocks w Springs. Figure A28-A31.

File Handling:

When Starting a New Test, the fields for entering the Test and Folder names are now larger to allow for easily making longer names. The same is true shen Saving a file, and for most fields in the program for the test file name and folder name. If you cancel out of starting a new test, the program now explains any changes you have made will not be saved. Fig A17.

You can now display the Tests listed by Date Last Accessed (or changed), option called 'List by Access Date'. Figure A19.

The program is using new routines for better naming of file names by adding numbers to the end of the names. If you want a file name to be, say, 'Joe Smith', the program used to suggest adding a number to the end to create 'Joe Smith1'. If you would do more than 9 tests, these tests would not be listed alphabetically in order. Now the program suggests this name to be 'Joe Smith001', so tests will be listed alphabetically, at least for the first 1000 tests you run with this name. Fig A17.

You can now Filter (search for) tests by File Name. Fig A20.

Now Filtered Files (searched for and found) are displayed in Notepad with better spacing to allow for very long file and folder names. Fig A20.

In the Open a Test screen, you now have several options to Add, Delete, Copy, Rename and Merge folders. Fig A18.

Files and folders you now delete from inside the program are sent to the computer's Recycle Bin, so they can be recovered if need be. Fig A18.

When saving a file, fields for file name and folder are longer to accommodate longer names.

The program now saves tests to My-Tests folder if it's original folder was the Examples folder. Overwritting a file from the Examples folder is also checked and not allowed. This can avoid some "nagging" messages when you shut down the program.

Program now asks if any changes to the current file should be saved if it senses you have made changes to it.

Graphing:

There are new columns in the History Log, one called "# Shocks" which shows the number of shocks for a particular data file, and "Graph Shocks" where you can choose which shocks you want to include in a graph. By clicking in the "Graph Shocks" column, you can request which shocks should be included in the graph. Figure A21.

The cursor on the graph screen now shows the values of all lines which lie on the vertical cursor line. Because shock dyno graphs can go back and forth across the screen several times, there may be more than just 1 value for each line. Each Cursor Value may now have several values separated by commas. Figure A21.

If you choose to include a Data Table with your printed graphs, the Table now include a more complete set of data. The table may also remove less important points to allow for using larger fonts for easier reading of the printout. Figure A22 and A23.

Because several Cursor Values can now be displayed, the graph legend area is wider to accomodate this. Also tried to make the box which outlines the 'legend for each test file more accomodating for different screen resolutions.

Fixed a bug where, for some Shock Dyno graphs, especially if you have requested 'Zero Force at zero velocity', the zero velocity point could be not included in the graph. Now it is included for most all cases.

Program is now better at finding appropriate graph scales when Auto Scaling graphs.

The graph can now better handle data (drawing cursors and grids) if the minimum and maximum X data were both negative.

The Graph on the main screen now has a title to show whether the data is graphed 'gas force removed', and the units being used (inches " or mm, KG, etc). Figure A14.

If the stroke readings for the graph in the Electronics Recording screen does not allow data to be shown on the graph, the program will automatically adjust the settings to show the graph. Plus Version only. Figure A26.

Reports:

There is a new Report Type of "Shock Summary" which displays the summary data on the main screen for each shock. Plus Version only. Figure A25.

Program has several enhancements to Comparison Reports to accomodate the feature that now test files can have multiple shocks.

When making report for several shocks in 1 test, the report lines up the force data for equal velocities on the same rows. Figure A14.

Other Improvements:

On Main Screen, there is a new option for either displaying data as "Total Force Recorded" or "Eliminate Gas Force". Plus Version only. Figure A16.

The Preferences help file now displayed in Notepad for easier reading and printing.

Several options under 'Help' have been added on main screen to get help from Performancetrends.com and other websites.

Now the browser should be the default on your computer. Previously it only looked for Internet Explorer.

To fix a bug in the calibrating procedure, the program now saves the Tester Specs as the Master Tester Specs before doing a calibration.

Program now keeps track of variation in consecutive readings when doing a calibration and warns user if there was a lot of variation, over 2%. It also rejects repeat readings which are more than 5 bits different than the previous reading. The program now better warns you that there are no communications with the logger when you are calibrating. This is all to provide more accurate calibrations.

If you change the printer within the program to something other than the computer's default printer, the program now restores the default printer (and printer orientation) when it shuts down.

If you run tests at very low speed, the program now displays data at 0.25 in/sec increments. Figure A27.

Program is now more reliable at saving the configuration file when shutting down, and not letting it get corrupted.

There is a new Preference setting under 'Operation, cont' called 'Load Cell Overload Allowed'. The program tries to prevent you from overloading the load cell. This is to prevent damage, and this setting should be kept at 0 for all Performance Trends shock dynos. However, for some retro-fits, the other brand's load cells could have been undersized. For this condition, you may have to allow a certain percentage of overload to the the same operation you had with the previous software. Fig A27.

There are now several "how to" videos on the Performance Trends website on operating the software and calibrating the tester. We also have the movies on our youtube channel, which may display the movies better depending on your browser and computer: To find it, google the key words: youtube performance trends . Fig A30.

There is a Preference setting to better allow the software to run with Asian operating systems.

Figure A10 Plus Version's Test Options Screen						
🔏 Shock Dyno 'Plus' v1	.1C Performance Trent Cl	ick on Test Options here for s	creen below.			
File Graph Report Test C	ptions Settings Help Record(F5)) Reg To: Blackmon Enterprises		LFront		
Test Fact Setur	2000 - 2000 Aliante - 2000 - 2000 - 2000			LFIOR		
Stroke Back (ok) File	Specs [Untitled] Refresh Shock Calculations Help		See explanation this screen on	on for settings on		
Gas Fo	Info on Test Type	Shock Labeling		page 70.		
9:48 a Test Type	Non-standard		4			
Seal D Gas Force	Measure 💌	Shock Labels RFront, LFront, RR	lear, LR E			
Test ⊙ To Shaft Diamete	er .625	User Defined Shock Labels	6			
C El		Shock 2 2 Shock 7		vs Velocity		
	Jason 👤	Shock 3 3 Shock 8	8	····,		
2 2 2 Comments/De	scription	Shock 4 4 Shock 9 Shock 5 5 Shock 10	9			
4 Settings for Jaso	on Johnson's Limited Late Mode	Help				
5 6		Type in most any comment or description spring specs and test setup. These will b				
7 8		reminders of what these settings represer you want to use them in the future.				
9						
16						
Test Setup Specs [Unti		Options File				
Back (ok) File Refresh Shock	Calculations Help New Test Option	Jason Late Model 33				
Test Ty Open Test Setup Fi	ile OK (save f	ile) Cancel Help Adv	vanced			
n Gas For Print	Enter a New Tes	st Options Name and click on OK. The current Test would you choose to modify it slightly for the new nam				
ra Shaft Di Windows Printer Se	etup the Delete key to	perase the name if you want a completely new name	е.			
			Click on	File, then Save		
 Open Test Setup File 2 Test Setups in Library 	Chosen File: Jas	on Late Model 33	As for the settings	his screen to save		
Jason Late Model 33 shock kevin	Preview: Number of Springs	: 4				
	Spring:					
	Low Force Ht: -1 High Force Ht:					
	Settings for Jason	Johnson's Limited Late Mode #33				
				e, then Open for		
			opening a s settings for			
List All Files by File Name Open) List by Access Date					
Cancel Help	Delete					









Figure A15 Manually Measuring Gas Force and Seal Drag, Plus Version
If you have selected to "Measure" the Gas Force in Test Options, you will be asked this series of questions after each test.
Spring Tester WITH THE SHOCK DYNO MOTOR OFF Re-tighten the shock clevis, which will pull down on the shock stem. Click OK and the Gas Force will be read. OK
Perf Trends Readings: 1 F9>
Close Record (F1) Options Help Reading Temp. Force Time 3 of 3 0 41.9 .000 Off
bns based on equa heretofore reliabla illed professionals
Use this Data?
Your test resulted in: Push up force: 42.27 with .23 variation in this reading Pull down force: 41.86 with .23 variation in this reading Ki Gas Force: 42.07 Seal Drag: .20 Do you want to keep these results? Click 'No' to rerun this test. Click 'Cancel' to use zero for both forces.
Updat Usino: Yes No Cancel



Figure A17 New Features for Starting a New Test								
Starting a New Test								
Starting a New Test								
File Name for New Test Operator for Pick Folder Name for New Test Add								
Ron James Jack a33 kevin								
Pick Which Specs to Keep, based on current file [Ron James]								
Test Options See Specs	If you want to record the same data as the current test, keep this box checked. Click 'See Specs' but Larger fields for test file and folder names.							
✓ Test Comments	Check this box if you want to keep the rest comments and make some minor changes for the New Test.							
Example of 16 stock 5.0L Mustang valve springs Limits in the Test Options will flag out spring rates which fall outside the range of 240 to 250 lbs/inch. Note that Exh #2 is too high, at 250.1 lb/in								
Use File Name: Ron James001 ? Image: Non James001 Ron James001 rather than the file name you entered of: Ron James Is it OK to change the file name to the suggested name? Yes No								
Valve Spring Tester 'Plus' v1.1C Tip Note: Because you are closing this 'Starting a New Test' screen without starting a new test, any changes you have made in this screen will be abandoned. This ensures the settings for the current test on the main screen will not be changed or corrupted. Message you will get if you Cancel out of starting a New Test.								
Don't show this again								



Figure A19 New Feature for Listing Files by Date











Appendicies





Shock Dyno 'Plus' v1.1C [4 shock test]

Comments	Test Time 9:48 am 05/02/2018	Compression: Rebound:	Force 492.9 -1006.2	Vel. 10.5 10.5	Stk/RPM 1.999 106.952	Cyc/Tmp 6.362 103.2	Report of: Operator: Errors:	Force at Velocities Jon None
Shock	RFront	LFro	nt		RRear		LRear	
Adjustment	0 Flats	1 Fla	ł		2 Flats		3 Flats	
Stroke	1.999	1.99	9		1.999		1.999	
RPM	107	107			107		107	
Cycles	6.4	6.4			6.4		6.4	
Rebound	-1006.2	-1072	2.8		-1121.2		-1114.8	
Rebound Vel	10.5 in/sec	11.0	in/sec		11.0 in/sec	C	11.0 in/s	ec
Compression	492.9	492.3	2		501.0		496.1	
Compression Vel	10.5 in/sec	11.0	in/sec		11.0 in/sec	C	11.0 in/s	ec
Avg Temperature	103.2	103.	5		107.8		107.6	
Temperature Range	102.8-104.0	103.0	D-104.1		107.1-108.	.3	107.0-108	8.3
Gas Force	40	43.44	4		42.1		3.14	
Seal Drag	1.80	2.15			1.77		2.04	
Rod Diameter	.625	.625			.625		.625	
Est. Gas Pressure	st. Gas Pressure 130.4		141.6		137.2		10.2	

igure A26 Shock Graph Automat	tically Adju	sts when Recor	rding Data		
Perf Trends Readings: 1 F9> Close Record (F1) Options Help Length 1.442 .0 Off	than po to -2 inc stroke. Recordi	bhock Dyno program is more concerned with VELOCITY position. So it does not matter if a shock cycles through -4 nches, or 0-2 inches, or 6 to 8 inches. It is still a 2" e. However, the optional graph in the Electronics rding screen graph may not show it depending on the s you have selected.			
	graph, i should	ogram senses it ca t will ask you if the be changed. It is r swer Yes.	e Graph Limits		
.50" 3.00" Test Comments (to record your notes)	Adjust the 'Mi	n Length'?	X		
Test commerces (to record your notes) Test with new Gen III (faster) logger. IR temperature sensor set to start taking data at 260 dec Penske 0 to 9 flats 2 in stroke Shock Adjustment Faster		ctends lower than 'Min L justed to completely sho	ength' setting in the program. Do you want ow your data?		
Updating Display Only (not recording) Shift <f7> starts motor</f7>			<u>Y</u> es <u>No</u>		
Usina: Gen 3 Mini USB					
File Graph Report Test Options Settings Help	o Record(F5)	Reg To: Blackmon Ent	terprises		
1 Test Conditions & Calculated Results Stroke: 1.998 Compression: 18.5 at 2.3" RPM/Cycles: 22 / 1.9 Rebound: -18.0 at 2.3" Gas Force: -3.72 Temp: 1.0 deg (1.0-1.1) You can also adjust the force scale (vertice)	Test C Test wil IR temp Penske 2 in stro ertical	Close Record (F1) Length Ten 1.442 .0	gs: 1 F9> 🗆 🗉 💌 3		
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Stroke: 1.998 Compression: 18.5 at 2.3" RPM/Cycles: 22 / 1.9 Rebound: -18.0 at 2.3" Gas Force: -3.72 Temp: 1.0 deg (1.0-1.1) You can also adjust the force scale (ve scale) with this Force Gauge Scale inp Test Data	Test wil IR temp Penske 2 in stro ertical	Close Record (F1) Length Ten 1.442 .0	gs: 1 F9>		
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Stroke: 1.998 Compression: 18.5 at 2.3" RPM/Cycles: 22 / 1.9 Rebound: -18.0 at 2.3" Gas Force: -3.72 Temp: 1.0 deg (1.0-1.1) You can also adjust the force scale (ve scale) with this Force Gauge Scale inp Test Data Image: Total Force Recorded Eliminate Gas Force	Test wil IR temp Penske 2 in stro ertical	Close Record (F1) Length Ten 1.442 .0	gs: 1 F9> IF I F9> IF		
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Figure A29 Shock w Spring Test Type, cont
exBackmon Enterprises to record your notes) the form cancer of (2) Options Help The form cancer of (2) Options Help Th
Image: Note of the center of both the top and bottom pins.



Figure A31 Shock w Spring Test Type, cont							
	Click on Report to bring up Report Options screen, shown below						
🔏 Shock	Dyno Plus' v1.1C [try	coil over with regular sh	ock003 2 in stroke 1				
File Graph			Reg To: Blackmon Enterprises				
		Sho	ck and Spring Le	nath	1		
	🛢 Shock Dyno 'Plus' v	A SHI YA A RECORDER OF MALE AND A RECEIPTION OF		токе т			
Stroke: 1	Back Print Report Types	File History Log Help	0	sed Spring Le			
RPM/Cy		Test Time			Report of: Force at Velocities		
Spring R	Comments	11:12 am Comp 11/20/2018 Rebo	pression: 201.3 10 jund: -238.8 10		8.909 Operator: Ole Martin Mobeck		
11:12 an		1112012010 11000	/ 200.0 To	Spring F	Force at this Compression		
Min Sprir		/	/				
Test D	Spring Length	Compression, #1	Force, #1	Compressio	m, #2 Force, #2		
C Elim							
	18.00	.00	.0 12.1	.00	.0		
Point	17.90 17.80	.17	29.4	.00 .10	17.2		
1	17.70	.27	46.8	.20	34.4		
2	17.60	.37	64.1	.30	51.5		
3	17.50	.47	81.4	.40	68.7		
5	17.40	.57	98.7	.50	85.9		
6	17.30	.67	116.1	.60	103.1		
7	17.20 17.10	.77	133.4 150.7	.70	120.3		
9	17.00	.97	168.0	.90	Report Options		
10	16.90	1.07	185.3	1.00	Report Specs		
11	16.80	1.17	202.7	1.10			
12	16.70	1.27	220.0	1.20	I ype Spring Forces		
14	16.60	1.37	237.3	1.30			
15	16.50 16.40	1.47	254.6 272.0	1.40 1.50 –			
16	16.30	1.67	289.3	1.60	Choose Spring Forces,		
18	16.20	1.77	306.6	1.70			
19	16.10	1.87	323.9	1.80	then click Make Report		
20	16.00	1.97	341.2	1.90	button at lower left.		
22	15.90 15.80	2.07	358.6 375.9	2.00			
23	15.70	2.17	375.9	2.10			
24 25	15.60	2.37	410.5	2.30			
26	15.50	2.47	427.9	2.40	Notes:		
27	15.40	2.57	445.2	2.50	Select the type of report to make, then click on the Make Report button. Towards the bottom of		
28	15.30	2.67	462.5	2.60	the list you will see options for Comparison		
30	15.20 15.10	2.77 2.87	479.8 497.1	2.70 2.80	Reports, to compare one set of springs with one or more sets of springs (other test files). You will		
31	15.00	2.97	514.5	2.90	pick the tests for comparison by clicking on 'History Log' at the top of the Report Screen.		
32	14.90	3.07	531.8	3.00	motory bog of the report of term		
34	14.80	3.17	549.1	3.10			
35	14.70	3.27	566.4	3.20	Make Report Help Cancel Print		
36	14.60	3.37	583.8	3.30			
37	14.50 14.40	3.47 3.57	601.1 618.4	3.40 3.50	584.1 601.3		
39	14.30	3.67	635.7	3.50	618.4		
40	14.20	3.77	653.0	3.70	635.6		
41	14.10	3.87	670.4	3.80	652.8		
43	10.000 -200.0				2		

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