Appendix 10: New Features in v3.5 C

Port Flow Analyzer has had many updates since this user manual was written for the original v3.0 for Windows. These include 3.0 A through v3.0 E, v3.5 A, v3.5 B and now v3.5 C. For the features added to the v3.5 B since Appendix 9 was written, refer to the Readme.doc file (click on Help, then Display Readme.doc File) in the program. Listed here are features introduced in v3.5 C:

- Basic Version
- Professional (Pro) Version (includes all Basic features and more advanced Pro features)
- Head Porter Version (includes all Basic and Professional features and more advanced Head Porter features)

Here is a listing of the major enhancements and new features for v3.5 C.

Data Recording:

There is now an option under Velocity in the Recording screen for producing different pitch sounds for the port velocity. This way you can listen to the port velocity change as you move your pitot tube or Electronic Velocity Probe in the port. Now you can concentrate on exactly where the probe is and hear if that area has high or low velocity. Head Porter Version only. Fig A56.

The program now has several new features for reading swirl and tumble. Fig A56.

- The program now saves individual USB Swirl Readings and checks them to see if there are any outliers (outside 25% of the average). If there are any of these readings, they are omitted and a new average and spread (+/- %) is calculated.
- You can now pick from 3 different analog swirl meter inputs for the new USB Black Box.
- The program now disables menu item Micro USB Swirl Version if you have not checked Micro USB Swirl as the type of Swirl Meter.
- The program is now more reliable at realizing Swirl readings were not being recorded, and eliminated checking swirl settings "behind the scenes".
- Now there is an option under Swirl/Tumble in Calibrations screen of None to turn off Swirl and Tumble features.
- Program now checks to see if USB Swirl Meter and Logger (SF Flowcom, Black Box, etc) are using same Com Port and warns you of conflict.
- If you are not recording either Swirl or Tumble, the "Rezero Swirl/Tumble" option in the Recording screen is not shown. Fig A59.

The program now displays message only once for each program startup that the units are not matching between the Flowcom and the program's settings.

Program now records only 1 reading for Port Velocity reading if you are using a FlowCom and was having the FlowCom doing "slower, more reliable" communications via a Preference Setting. This speeds up testing when recording slowly.

The program now better averages data readings you are using a FlowCom and was having the FlowCom doing "slower, more reliable" communications via a Preference Setting to speed up testing.

Program now fixes corrupt FlowCom strings when checking for flow bench type.

Added option in FlowCom or Electronics screen to allow displaying of the Actual CFM (not corrected for test pressure). If you request 'Show Actual CFM', the Corrected CFM is displayed in a slightly smaller font, and the Actual CFM (not corrected for test pressure) is displayed in an even smaller font below it. Pro and Head Porter version only. Fig A63.

The program now has a lower limit for displaying live CFM reading for some types of loggers. Note that the correct data was recorded and displayed if you recorded the data point, it was just not displayed in the FlowCom or Electronics screen.

The program now more reliably lets you know the pressure sensors are maxed out (producing incorrect data) for the new Black Box Mini USB. Fig A58.

Data Analysis (including Graphs and Reports):

Program now has a Printed Data option for printing the actual Port Velocity numbers on the Port Velocity Maps. Click on File, then "Edit Printed Comments and Data Output" and check "Include Port Vel. Map Numbers". Head Porter Version only. Fig A62.

Fixed bug where the averages for the Exhaust data in reports could be done incorrectly. Intake data was always OK.

The limits for the bar gauges in the Recording Screen for the Head Porter version are now set in Preferences, under the "Printing/Graphing" tab. Before this they were set in the Recording Screen, but this was unreliable because of communications taking place with a data logger. Fig A59.

You can now include a graph or "live data" on the Recording Screen to track trends in several variables during testing. Head Porter Version only. Fig A63.

There is now a Preference setting to let you keep the Graph on the main screen always at the same graph scales. This can cause problems if you open files with different lifts and flows than you normally run, or the heads you flow produce quite different flows. However, if your tests are always at about the same lift and flow, this new Preference makes it easier to spot changes with the graph on the main screen. Pro and Head Porter Version only. Fig A64.

Hardware:

For our EZ Flow systems, there is a new feature letting you add a special "Low Flow" sensor. This lets you measure very low flows to check for leakage or for measuring flows on very small components or at very low valve lifts. Head Porter Version only. Fig A65, A66.

Added option in FlowCom screen to set the Delay Time for turning the SF1020 motor on/off if doing flow range change or flow direction change. Fig A59.

FlowCom screen lets you change the flow direction for the SF1020 bench. Fig A59.

If you use a recording switch in a temperature channel AND use the same channel for recording temperature, the "temperature" which is considered pressing the Record Switch has been lowered from about 158 deg F down to about 150 deg F. This better ensure the system will see the recording switch, but can create problems if you are trying to record temperatures which are close to 150 deg F (extremely unusual condition).

Emailing and File Handling:

Under 'File', then 'Save As' there are new options to see other files in each folder, then choose a name from the folder to make it easy to modify a new name based on a previously used name. There is also a new "Add New" button to easily add a new folder name. Fig A67.

Under 'File', then 'Save As' there is a new "Edit Many Tests" button. This allows you to identify many tests, by using the Ctrl key when clicking on a test, or clicking on a test, then hold the shift key to click on another test and identify all the tests in between. Then you can choose to Delete these tests (actually send to recycle bin), or copy or move these tests to a different folder. If you choose 'Move' they are removed from the current folder. Pro and Header Porter versions only. Fig A69.

There is a new Open option of "List by Access Date". With this activated, the most recent test files you have worked with show up at the top of the list. Pro and Header Porter versions only. Fig A73.

Many screens now allow for much longer folder and file names. These include the "Open a File", "Save As", "Starting a New Test", Filtered Files displayed in Notepad, etc.

Now using the Filter Files option, you can select which folders to check when you click "Print list of all files fitting these conditions". Pro and Header Porter versions only.

Replaced "Copy" with "Copy (or Merge)" to list of Folder Options possible in 'Save As' screen.

Program can now better display PDFs like the users manual in some versions of Windows 10. Related to this, there is a new button in Preferences for "Look for New Adobe Acrobat Reader". This way you can manually browse your computer to find the program you want to use for displaying PDFs. Fig A64.

Made several refinements to printouts and displaying screens, especially if you were including a company logo or a Test Piece picture.

There is a new Edit option of Combine Tests. It lets you combine 2 or more tests into 1. Header Porter versions only. Fig A60, A61.

Files and folders you delete now are actually sent to the Recycle Bin so they can be recovered later if you want. Fig A68.

The program is better at adding numbers to the end of file names by default. Now it will add 3 digits, like "testname001" so that you can record up to 1000 files with the base name "testname". Prior to this it would just default to "testname1".

Now when you open a file which has a Graph Name specified in the History Log, that Graph Name stays with the file. Previously it was restored to the default as being the File Name.

The program now has several enhancements for automatically emailing files, reports and graphs. Many of these are required to work with newer OSs, like Win 7 and Win 10. Pro and Header Porter versions only. Fig A71, A72. These include

- Program now has an 'Email Report' option in the Report screen under 'File' to explain how to email a report. There is also a new 'Emailing' option at the top of the Reports screen explaining different emailing options for reports.
- Under 'File' on the Reports screen, there is now a check box for emailing the ASCII file to an email address after it has been written.
- There is a new option in Preferences to manually locate "Location of PDF Printer Output File". This is needed in newer OSs where the PDF printer can be unpredictable.
- Now if you cancel the process of printing a PDF file for a report and emailing it, the process stops and does not proceed through to the Emailing screen.

After making a report, the File option for creating an ASCII text file has a new option. It is for making a .csv file which is compatible with Microsoft Excel. Pro and Header Porter versions only. Fig A72.

Other:

The Main Screen graph now has a title and a description of test pressure. Fig A61.

The program now better handles the Preference Setting "Early (pre 1998) FlowCom?" when it is set to "No".

There is now a button in Preferences to explain how the weather corrections are used and when they are needed.

Program now explains why changes in 'Starting a New Test' screen are not saved if you don't start a new test.

If you change the printer within the program to something other than the computer's default printer, the program now restores the default printer (and printer orientation) when it shuts down.

The program is now be more reliable at opening pages on the internet for a wider range in internet browsers.

The main screen is refreshed any time you resize it. This way all parts of the main screen displayed when you make a change. Prior to this, you may not see all parts of the main screen until you went into a different screen and then returned to the main screen.

Program now displays a Progress Bar when looking for Com Ports so you know something is happening when it is checking. The program is now also less likely to say Com 3 is a correct Com Port, when it actually is not the correct port.

Program as an improved method for "Force These Lifts" button in Test Options screen, where extra rows are not blanked out and program checks if you want increments of Lift or L/D (previously was just Lift).

Port Flow Analyzer



Visit our website page <u>www.performancetrends.com</u>. Then click on Support at the top, then Movie Demo Files for our movies page **to watch and hear how this feature works**. There is also a link on that page to visit our youtube page, where the movies may play better for a wider range of computers.







Figure A59 A New Preference Setting for Graph Scales on Recording Screen				
Preferences	🖻 Int Test Pres. Gauge			
General Operation Gen. Operation, cont. Engine Specs Definitions (calcs) Printing / Graphing File Options Program Title Comments Gold Control Contro Control Control Contrector Control Control Control Control Contr	an set the limits and change the graph			
Ciick on either Ciick on either Ciick on either Ciick on either Ciick on either Intake or Exhaust button and then the data type for which you want to set the graph limits.	Notes: Choose the starting and ending values for the gauge. If you enter 50 for 'Starts At' and 90 for 'Stops At' the gauge will show values from 50 to 90. If you set 'Warn if Above this Level' to 85, then the gauge will turn RED if the number goes above 85.			
Set Scales for Graphs in Recording Screen	Keep Specs Cancel Print			

Figure A60 New Edit Feature to Combine 2 Tests into 1 Test File					
File Edit Graph Report Test Options Head Flow Bench Engine Pre Copy/Swap/Erase Ports Erase/Insert/Add Rows Erase/Add/Fill In Columns Change Number Ports/Cylinder Numbering/Valve-Port Sizes 20" Test Pres. Leakage If you have Head Porter version, this Edit option will appear here. It will walk you through a process as outlined by the messages below. NOTE: You want to start this process with the file which starts with Cylinder #1. For example, a file which contains cylinders 1,3,5,7 or 1,2,3,4 are typical for V8 heads.					
Test Data					
Test Data Point Lit Lit <thl< td=""></thl<>					
(OK	(CK)				
Combined Test to be Added to Cyl 2, 4, etc. ?	X				
Since the 'Step Size' between cylinders for the current test is 2 and the first Cylinder (port) is 1, the program will assume you want the cylinders (ports) from the commbined test to go into cylinders 2, 4, etc. Is this what you want to do? If this is not correct, click 'No'. Yes No					
Port Flow Analyzer At the next screen, find and click on the test you want to combine with this test, then click the 'Combine' button at the lower left. OK					

Figure A61 New Edit Feature to Combine 2 Tests into 1 Test File, cont				
Find the test file you want to combine with the current test you started the "Combine" process with.				
Then click the "Combine" button to complete the process.				
🖻 Open Test File				
5 Tests in Library	Chosen File: Example SB Chevy on SF 300 2468			
Example SB Chevy of SF 300 Example SB Chevy on SF 300 2468 Example SB Chevy on SF 600 Example SB Ford SF 110 w Port Velocity Example SB Ford SF 110 w Port Velocity 5678	Preview (max CFMs corrected to 25") Head #: Intake: Exhaust: # VIvs: 1 # VIvs: 1 VIv Dia: 1.94 VIv Dia: 1.5 CFM:188.6 @.582 CFM:158.2 @.45 8:14 PM 08/01/1996			
	Example of SB Chevy head on SF 300 Bench			
List All Files by File Name List by Access Date List by File Name (include Head #) List by Head # (include File Name) Files Not Filtered (all files listed) Combine Filter (find) Advanced (browse)	40x35val Another Vista Brute Force Check port vel map Combine Tests Earnes Motor Controller EXAMPLES			
Cancel Help Delete Edit Many Files 'Edit Many Files' lets you copy, delete, or move many files at 1 time. Delete Tip: Click on a different Malli name to display all the tests saved under that Malli Name				
✓ Port Flow Analyzer v3.5C Performance Trends [Example SB Chevy on SF 300] Fle Edik Graph Beport Iest Options Head Flow Bench Engine Preferences Help Sound Analysis 11 E1 12 E2 13 E3 14 E4 15 E5 16 E6 17 E7 18 E8 Test & Head Conditions 1 1.94" Valve 18.14 PM 08/01/1996 Test Openator Test Openator Test Dece Adapter Test Nample of SB Chevy need on SF 300 Bench 20" Test Pres: Leakage 3 Example of SB Chevy need on SF 300 Bench Test Openator Test Data Test Data Test Openator Test Data Test Pres: File Test Data Test Openator Test Data Test Pres: 51 1 6 CFM, corr. to 20" Test Pres.				
3 221 150 4 1956 69 1338 4 380 200 5 2005 5 1478 5 485 200 5 2005 5 1478 6 5 5 2005 5 1478 10 11 148 144 1957 1478 11 12 13 145 147 1478 11 12 145 1478 1478 1478 12 13 14 15 1478 1478 14 15 16 177 1498 16 17 138 16 177 1498 16 18 Graph now shows the port identification and the pressure the data is corrected to. 16 17				







With the settings shown in Preferences screen above, the graph for this particular head is shown with good detail. If the next head you flow has significantly higher flow, it will be easier to spot because the graph scales stay the same.

80

40-

20+ 0.0

0.1 0.2 0.3 0.4

Scales were set for 200 CFM

for this data. If your results

Scaling" to avoid this problem

change a lot, select "Auto-

and .500" lift, which are too small

0.4



Each graph below is for 4 repeat tests where the CFM was changed from 0 CFM at the 0 lift point linearly up to 45 CFM at the 1.0 lift point on an SF300 flow bench on range 2. This 4" EZ Flow system has a max flow capability of 400 CFM. With perfect results, we would see a perfectly straight line from 0 to 45 CFM.



Figure A66 EZ Flow with Low Flow Sensor, cont							
🚰 Port Flow Analyzei	🛎 Port Flow Analyzer v3.5C Performance Trends [EZ Flow Example]						
File Edit Graph Report	Test Options Head Flow Bench Engine	×					
Test & He 🖻 Flow I	Bench Specs						
A CONTRACTOR OF A CONTRACTOR O	File Calibrate Valve Opener Controller al Bench Specs	Last Updated	- a				
Illes Te	EZ Flow System	Time/Date 6/14/2004 12:02 pm Flow Ranges	-				
lest oper	Test Pressure, "water 25	Enter Ranges for your bench below	New option with Head Porter				
	d Flow Manometer	Intake Exhaust Range #1 690.36 724.88	version is for the EZ Flow to be with just "Orifice" or "Orifice with				
1 .100 Full Sc 2 .200 3 .300			Low Flow Sensor". Choose the latter and the "Low Flow Sensor				
4 .400 5 .500		Type of Flow Measurement Orifice with Low Flow Sensor	Calibration" button becomes				
6 .600 Electro 7 .700 Type	Perf. Trends Black Box	Low Flow Sensor Calibration	enabled. If you click this button, you are presented with 2 options				
9 Com Po 10 # Read	ort Com 1 Find Com Port dings to Average 20	Calibrate Sensor for Intake Calibrate Sensor for Exhaust	for entering calibration data for either the Intake or Exhaust flow				
Other D			direction. Then you can enter				
	See Details (calibrations)		calibration data for your sensor.				
	the down arrow button to select the type of flow hich specs are enabled or disabled in this menu.						
Low Flow S	iensor Cal.	$\mathbf{\overline{X}}$					
⊺Intake Flow [Direction						
	Flow Reading 400						
Cal Factor	1.04						
Notes:							
info on Low Flo	w Sensor						
Keep Change	es Help Cancel Pr	int					

Figure A67 New "Save As" Features	
	Click on File, then Save As
Cam Analyzer v4.3 Performance Trends Must File Edit Graphs Reports Dest/Cam Setup Find TDC Setti EZ Start Wizard (new, EZ method for New Test) New (classic way to start new test) Ctrl+N Open (from all seved tests) Ctrl+O St m C Save Ctrl+S CL Save As Ctrl+A Lift	Click this Check Box for new info and options. Many times you may want to see what other files are in this same folder, or use one of these file names as the New Test Name, or possibly modify that name slightly.
Save a Test File	🛛 🖻 Save a Test File
New Test Name Mustang 390	New Test Name Mustang 390 Show Files List by Name 257 Tests in My-Tests List by 'Last Used' Date mikko 002 mikko 003 mopar kennet mopar kennet Mustang 390 ohe ford Copy Picked Test Name to New Test Name Restore Original Name
Folder Name My-Tests Add New	Folder Name My-Tests Add New
OK Cancel Help	OK Cancel Help
choose to modify it slightly for the new name. Pick or names, then use the 'Copy Picked Test Name to New that name or you can modify it slightly. Use the Delete name if you want to enter a completely new name. Click on the 'Advanced (browse)' button to obtain a standard measure outro and screen to save the file to most anyplace you want on this computer. If you want to save the Test under a different Folder name, click on the down arrow button and select one. Click on the 'Add New' button and you will be asked for a new Folder name to add to the list of Folders.	Uou can modifult slightly. Use the Uelete key on your keyboard to erase the
Save a Test File New Test Name Quick Check - Most Engines	Save a Test File New Test Name SB Chevy on Stand-QCC
 Show Files List by Name List by Last Used Date Printing 1 type Virt Follower 1 cyl Printing 1 type Virt Follower Int-Exh Printing 2 dif Virt Follower Int-Exh Printing 1 type Virt Follower Int-Exh Printing 2 dif Virt Follower Int-Exh Printing 1 type Virt Followe	26/05/2010 SB Chevy on Stand 001 26/05/2010 SB Chevy on Stand 20/05/2009 Kevin english 19/05/2009 Kevin english 19/05/2008 kurikka-2 oma 010 31/12/2008 kurikka-2 oma 009 Copy Picked Test Name to New Test Name Restore Original Name Folder Name My-Tests 0K Cancel Help Using the Picked name The en/rent Test name is given should you e. Pick one of the existing Tests in Folder' me to New Test Name' and then you can use



Figure A69 New "Edit Many" Fea		Copen Test File	This screen lets you highlight many files at once. Click one to highlight it and then hold		
option then 0 Click	EXAMPLES Gautama Harley Hledin 2 Stroke Honda hot probe Hot Wire Anemoi Delete Tip: Add Right click in list a Folder this ex files h	Select Files down the <s< td=""> head mio 25mm orifice.dat head mio 17mm orifice.dat head mio 17mm orifice.dat head mio 17ace 001.dat mioJ race 001.dat down the <s< td=""> n mioJ race 001.dat andelfa a solija aslike a weon rc std polish ex.dat files one at a holding the select or de- one at a time AMPLES select files for deleting, copying or moving. Hold down Ctrl key to individually select several files. Hold down the Shift key to select range of fles. Then click buttors at the bottom to perform the action desired, like copying or moving to a different Mall O select or but action to perform the action desired, like copying or moving to a different Mall If you selected Copy or Move, the program will ask you to choose a Folder to Copy or Move the files to. In this example, we chose to 'Move" the files highlighted, and chose choose the folder "Harley" as shown below. Port Flow</s<></s<>			
Copen Test File		Open Test File			
3 Tests in Library head mio 25mm orifice.dat head mio j 15mm orifice.dat head mio orifice 20mm.dat	Chosen File:	6 Tests in Library 09 96cid Twin mioJ race 001 NEW CAL.dat mioJ race 001.dat mioJ race 001.dat amdaslfa a sdlja asljke ad fljkea xeon rc std polish ex.dat xeon rc std.dat	a dlajelajk e		
The Gautama folder shows the files selected are now gone.	Tip: Single click c Opening or Deleti this frame. Doubl Open it without a	If you click on the Harley folder you will see the 5 files selected moved there.	Tip: Single clic Opening or De this frame. Do Open it without		
 List All Files by File Name List by Access Date List by File Name (include Head #) List by Head # (include File Name) Files Not Filtered (all files listed) Open Filter (find) Advanced (browse) Cancel Help Delete Edit Many Files 'Edit Many Files' lets you copy, delete, or move many files at 1 time.	Folders Gautama Harley Hledin 2 Stroke Honda hot probe Hot Wire Anemor Inclined Manome Delete Tip: Add Right click in list a	List All Files by File Name List by Ac List by File Name (include Head #) List by Head # (include File Name) Files Not Filtered (all files listed) Open Filter (find) Advanced Lancel Help Delete Edit Man 'Edit Many Files' lets you copy, delete, or move mar time.	(browse) y Files Handby Handby Hot Wire Anen Inclined Manon T Add		







Appendicies

